

LEVEL UP YOUR FLOOR PREP GAME



LEVEL SET® 400 HF SELF-LEVELING UNDERLAYMENT



60 MINUTES OF
WORKING TIME



FOR INSTALLATIONS
RANGING FROM $\frac{1}{16}''$ - $1\frac{1}{2}''$



FORMULATED FOR
FAST-TRACK APPLICATIONS



INSTALL MOISTURE SENSITIVE
FLOORING IN 15 HOURS,
AND CERAMIC TILE IN 2-3 HOURS



Play to win or win to play, either way, your next project deserves the high quality, superior performance of Level Set 400 HF self-leveling underlayment. Its high flow, self-healing and super smooth finish leaves the competition in the dust. Game on.



Level Set® 400 HF Self-Leveling Underlayment



Pourable or pumpable



Up to 60 minutes of working time



Walkable in 2-3 hours

Suitable Substrates

When properly prepared, suitable substrates include:

- Concrete
- Ceramic, porcelain or quarry tile
- Pavers
- Cement or epoxy terrazzo
- Cement backerboard
- Metal
- VCT or full glued down, non-cushioned vinyl sheetgoods
- Exterior grade plywood (with reinforcement lath)
- Oriented Strand Board (OSB) (with reinforcement lath)
- Gypsum substrates (properly primed) with minimum tensile bond strength 72 psi (0.5 MPa)



Formulated for fast-track applications



Install moisture sensitive floor covering in 15 hours and ceramic tile in 2-3 hours

ADDITIONAL FEATURES AND BENEFITS

- High flow distance and speed reduces labor and produces a super smooth surface
- For installations ranging from 1/16" - 1 1/2"*
- Can be featheredged to adjoining elevations
- Zero VOC — contributes to LEED® project points

*Must be 1/16" over highest point of the floor

Packaging

50 lb. plastic bags (22.68 kg)

Product # 15030440

50 lb. moisture-resistant bags

Product # 15036414

Coverage

Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

Application Depth	Approximate Weight in Pounds per Square Foot (kg/m ²)	Approximate Coverage per 50 lbs. (22.68 kg)
1/8" (1.6 mm)	0.5-0.7 (2.7-3.1)	100 sq. ft. (9.29 m ²)
1/4" (3 mm)	1.1-1.3 (5.4-6.3)	50 sq. ft. (4.65 m ²)
3/8" (6 mm)	2.2-2.6 (10.7-12.7)	25 sq. ft. (2.32 m ²)
1/2" (12 mm)	4.6-5.3 (22.5-25.9)	12.5 sq. ft. (1.16 m ²)
3/4" (19 mm)	9.1-10.5 (44.4-51.3)	6.25 sq. ft. (0.58 m ²)
1 1/4" (38 mm)	13.7-15.8 (66.9-77.1)	2.778 sq. ft. (0.25 m ²)

For details about TEC® product or system warranties, contact your sales associate or visit tecspecialty.com.

Technical Data

Physical Properties

Description	
Physical State	Dry powder
Color	Gray
Working Time	40-60 minutes**
Heal Time (ASTM C1708)	30-40 minutes**
Walkable	2-3 hours**
Flooring Installation	Moisture sensitive floor covering: 15 hours** Ceramic: 2-3 hours**
Speed of Flow (ASTM C1708 ISO 9 capillary flow cup)	15-20 seconds**
Flow (ASTM C1708)	6 (4/8 0.2) inches**
Storage	Store in a cool, dry area, away from direct sunlight. Do not store open containers.
Shelf Life	Maximum 1 year from date of manufacture in properly stored, unopened plastic package. Maximum 9 months for paper package.

**Temperature and humidity will affect flow, working time and set time.



Scan for
Online
Coverage
Calculator

Conforms with LEED® v4 low emitting interiors. Compliant with (CDPH) Standard Method v1.2 VOC Emissions.



To learn more, visit tecspecialty.com