

WE HAVE SOME **SERIOUS** **ATTACHMENT** ISSUES... BUT, WITHOUT THAT CREEPY EX-VIBE.

There's nothing like our **Flexera 2K PSA Hybrid Adhesive**. It combines the easy, fast-track PSA installation method for flooring with the durability and robust adhesion of epoxy adhesives. Plus, offers over 10 hours of pot life and up to 4 hours of open time with 75% less mixing. So you can work smarter instead of harder.



Visit TECspecialty.com



Flexera® 2K PSA Hybrid Adhesive



Heavy rolling loads



No seam weighting required



Faster installation process

KEY FEATURES AND BENEFITS

- PSA-method flooring installation
- Aggressive initial tack holds down seams
- Open time up to 4 hours
- Pot life up to 10+ hours
- Up to 100% RH and 25 lbs MVER
- Maximum pH limit of 14
- Recommended for Flashcoving
- Low odor & low VOC waterbased formula
- Green Label Plus Certified



**2-Part
Waterbased & Epoxy**

Fast Aggressive Tack



Heavy Rolling Loads

Suitable Substrates

- Concrete
- Cement-based Underlayments and Patching Compounds
- Properly prepared and primed gypsum underlayments
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors up to 85°F (29°C)
- Properly Prepared VCT (Single Layer)
- APA Grade Trademarked Exposure 1 Plywood (exterior grade)

Packaging

2.5 gallon pail (9.46 L)

Product # 10013203

Coverage

Flooring Type	Typical Trowel	Coverage
Commercial & Smooth Backed Flooring	1/32" x 1/16" x 1/32" (0.8 x 1.6 x 0.8 mm) U-notch trowel	170-220 ft²/gal. (4.17-5.39 m²/L)
Textured/rough backing Sport rubber, Linoleum	1/16" x 1/16" x 1/16" (1.6 x 1.6 x 1.6 mm) Square-notch trowel	80-105 ft²/gal. (1.96-2.58 m²/L)



Scan for
Online
Coverage
Calculator

Technical Data

Physical Properties

Description	
Adhesive Type	Acrylic Polymer (Part B) with Epoxy Resin (Part A)
Color	Part A: Blue Part B: Cream Mixed: Blue-Green
SCAQMD Rule 443.1 VOC Content	12 grams per liter
VOCs (Rule 1168 SCAQMD)	VOC Compliant
Flash Point	>212°F (100°C)
Adhesive pH	9.5-10.5
Consistency	Light Paste
Shelf Life	One year in unopened container.
Storage	40°-95°F (4°-35°C)
Application Temperature	65°-90°F (18°-32°C)
Traffic Restrictions	12 hours for light traffic 24 hours for heavy rolling loads 72 hours for heavy static loads
Open Time	Up to 4 hours for flooring installation. For flash coving installation, cover the pail and allow mixed adhesive to thicken overnight to allow vertical installation.
Freeze/Thaw Stability	5 cycles at 20°F (-7°C). Protect container from freezing in transit and storage. If frozen, material should not be stirred until completely thawed. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

For details about TEC® product or system warranties, contact your sales associate or visit tecspecialty.com.

To learn more, visit tecspecialty.com



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TECInstallationSystems



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