# **1. PRODUCT NAME**

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TEC<sup>®</sup> 29 Seam Sealer (29)

# **2. MANUFACTURER**

H.B. Fuller Construction Products Inc. 1105 South Frontenac Street Aurora, IL 60504-6451 U.S.A. 800.552.6225 Office 800.832.9023 Technical Support 800.952.2368 Fax tecspecialty.com

# **3. DESCRIPTION**

TEC 29 Seam Sealer is a recommended for use in seaming all types of carpet in direct glue down and double bond installations, excluding PVC vinyl backs.

## **Key Benefits and Features**

- Fast Grab
- High Strength
- Fast Drying
- Odorless When Dry

### Packaging

1 quart bottle (946 mL)

Coverage

One guart (32 oz.) provides approximately 640 linear feet of 1/8" bead.

### **Recommended Applications**

Broadloom Carpet

### Storage

FLAMMABLE! Do not store at temperatures above 120°F (49°C) or in direct sunlight.

## Shelf Life

Maximum shelf life is 1 year from date of manufacture in unopened package.

### Limitations

- For interior installations only.
- Do not install when ambient temperature is not between 60°F & 95°F.
- Do not install when ambient relative humidity is above 65%.
- It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

# **4. TECHNICAL DATA**

## **Physical Properties**

TEC 29 Seam Sealer (29)	
Description	
Base	Solvent
Consistency	Medium syrup
Color	Amber

# **29 Seam Sealer**

Open Time	5-10 minutes
Weight per Gallon	7.34 lbs./gallon
VOC/Liter of Material	275 g/L (calculated)
Storage	FLAMMABLE! Do not store at temperatures above 120°F (49°C) or in direct sunlight.
Shelf Life	Maximum 1 year from date of manufacture in properly stored, unopened package.

# **5. INSTALLATION INSTRUCTIONS**

### Application

- Prepare carpet according to manufacturer's instructions. Refer to CRI installation guidelines 104 and/or 105 for additional information regarding subfloor preparations, etc.
- 2. Apply a bead of seam adhesive along the trimmed edge (one-side) where the face yarn enters the backing.
- 3. Complete the seam by butting both sections of the carpet together while the adhesive is still wet (within 5-10 minutes).
- 4. If the seam tends to buckle, relieve the stress on the carpet with a knee kicker.
- 5. Adhesive smears, as well as dried adhesive, are cleaned with a cloth dampened with Mineral Spirits.
- Avoid soaking carpet with solvent as the carpet backing can be adversely affected.
- 7. Do not pour solvent directly on carpet.

### Clean-up

Product #10013312

Fresh adhesive can be removed immediately with a damp cloth. If adhesive has dried, use waterless hand cleaner or Mineral Spirits. Do not allow solvent to penetrate seams. Solvent will dissolve adhesive bond.

CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.

# **6. AVAILABILITY**

TEC premium surface preparation, tile, stone, carpet, wood and resilient floor covering installation products are available nationwide. To locate TEC products in your area, please contact:

Phone: 800-832-9002 Website: tecspecialty.com

# 7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

## 8. MAINTENANCE

Not applicable

# 9. TECHNICAL SERVICES

### **Technical and safety literature**

To acquire technical and safety literature, please visit our website at tecspecialty.com.

## **10. FILING SYSTEM**

Division 9

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To learn more, visit TECspecialty.com



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TEC Installation Systems