

# Hits the Spot



## TEC® AccuColor® Plus - on target for commercial specs

TEC® AccuColor® Plus is your solution for commercial installations that need to meet the ANSI A118.7 specification. It delivers color consistent grout joints from 1/16" to 1/2" (1.6 - 12 mm) wide for both interior and exterior tile installations. AccuColor® Plus is a fast setting grout that provides stain and efflorescence resistance in most any environment and in most applications.

**Contact your local sales rep to request a demo. Have a question? Visit [TECQuestions.com](http://TECQuestions.com).**

To learn more, visit [TECSpecialty.com](http://TECSpecialty.com)

See Reverse for More Information 





# AccuColor® Plus Grout



Stain resistant to most common household stains



Open to water exposure in 72 hours



Color accurate and resistant to efflorescence

## Additional Features and Benefits

- Meets ANSI A118.7 specifications
- For grout joints from 1/16" to 1/2" (1.6-12 mm) wide
- Crack and shrink resistant
- Mold and mildew resistant

## Packaging

25 lb. plastic bags (11.34 kg)

## Colors

Available in 33 colors. Contact H.B. Fuller Construction Products Inc. ("HBF-CP") for a current color selection card.

## Mixing

For best results pour water in a bucket and then add powder. In a clean mixing container, add AccuColor® Plus to clean, cold water as specified below:

Size	Water
25 lbs. (11.34 kg)	2.25-2.75 quarts [72-88 fl. oz.] (2.13-2.60 L)

1. Start with the low-end water range Add water per instructions. Do not over water.
2. Mix with a drill (350 rpm max.) and mixing paddle attachment for a minimum of 2 minutes. Drill mixing is preferred and provides optimal results – hand mixing will yield acceptable results.
  - Do not add more water until mixture has been mixed for 2 minutes. Product consistency will loosen with mixing. Add water with care not to exceed recommended range. Under conditions that can result a shorter pot life, (i.e. hot weather), mix at the top end of the water range to provide more working time.
3. Allow to slake in bucket for 3-5 minutes.
4. Remix with drill and mixing paddle for a minimum of 1 minute.

## Technical Data

### Applicable Standard

When mixed with water and tested, AccuColor® Plus meets ANSI A118.7 Specifications for Ceramic Tile Grouts and Polymer-modified Cement Grout. ISO 13007: Classification CG2WAF.

Description	ANSI A118.7 Requirement	Typical Results
28 Day Compressive Strength	≥ 3000 psi (20.7 MPa)	6500 psi (44.8 MPa)
28 Day Tensile Strength	≥ 500 psi (3.4 MPa)	650 psi (4.5 MPa)
28 Day Flexural Strength	≥ 1000 psi (6.9 MPa)	1200 psi (8.3 MPa)
27 Day Linear Shrinkage	< 0.20% shrinkage	< 0.20% shrinkage
28 Day Water Absorption	< 5% absorption	< 3% absorption

Greater than: > Greater than or equal to: ≥ Less than: < Less than or equal to: ≤

### Physical Properties

Description	
Physical State	Dry powder
Color	Available in 33 colors
Pot Life	35-55 minutes*
Stain Resistance	Allow to cure for 7 days to achieve maximum stain resistance.
Initial Cure [at 72°F (22°C)]	3 to 4 hours*
Final Cure	21 days
Foot Traffic Rating (ASTM C627)	Residential to Extra Heavy Commercial
Storage	Store in cool, dry location. Do not store open containers. Use full bags for best results.
Shelf Life	Maximum 18 months from date of manufacture in properly stored, unopened bags

\*Temperature and humidity will affect pot life and cure time

Conforms with LEED v4 low emitting interiors.  
Compliant with (CDPH) Standard Method v1.2 VOC Emissions.



To learn more, visit [TECspecialty.com](http://TECspecialty.com)



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