



# Flexera® High Tack Premium Universal Adhesive

## 1. PRODUCT NAME

TEC® Flexera® High Tack Premium Universal Adhesive

## 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
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## 3. DESCRIPTION

TEC Flexera High Tack Premium Universal Adhesive is formulated for the installation of dimensionally stable LVT Tile & Vinyl Plank (including foam-backed tile and plank), carpet tile (including PVC and olefin-backed), VCT, quartz tile, bio-based tile, recycled rubber, fiberglass-backed sheet flooring and vinyl backed resilient sheet flooring. TEC Flexera High Tack is CRI Green Label Plus Certified, and is SCAQMD 1168 compliant.

### Key Features and Benefits

- Ultra-aggressive pressure sensitive adhesive
- High tack and robust adhesion
- Immediate foot traffic after PSA method installation
- Moisture tolerance on concrete up to 99% RH
- Long working time – Up to 12 hours
- Ideal for LVT/LVP – including difficult foam back planks
- Also bonds carpet tile, VCT, and vinyl sheet goods
- Low VOC

### Packaging

|                                 |                   |
|---------------------------------|-------------------|
| 1 quart plastic pail (946 mL)   | Product #15036437 |
| 1 gallon plastic pail (3.78 L)  | Product #10008895 |
| 4 gallon plastic pail (15.13 L) | Product #10008611 |

### Coverage

Determine recommended trowel size based on flooring type. Coverage will vary with the absorption of substrate and trowel size. Figures below are presented only as guidelines.

| Substrate/Flooring Type  | Recommended Trowel Size  | Approximate Coverage*  |
|--|--|--|
| Porous substrates  | 1/16" x 1/16" x 1/16"<br>(1.6 x 1.6 x 1.6 mm)<br>Square-notch trowel | 125-175 ft <sup>2</sup> /gal. <i>or</i><br>14-20 yd <sup>2</sup> /gal.<br>(12-16 m <sup>2</sup> /3.78 L) |
| Non-Porous substrates  | 1/16" x 1/32" x 1/32"<br>(1.6 x 0.8 x 0.8 mm)<br>U-notch trowel      | 175-250 ft <sup>2</sup> /gal. <i>or</i><br>19-28 yd <sup>2</sup> /gal.<br>(16-23 m <sup>2</sup> /3.78 L) |
| Cushion-Backed <i>or</i> Fiber<br>Glass-Backed Sheet Vinyl /<br>Smooth-Backed Vinyl <i>or</i><br>Non-PVC Carpet Tile | 3/8" Nap roller  | 250-350 ft <sup>2</sup> /gal. <i>or</i><br>27-38 yd <sup>2</sup> /gal.<br>(23-32 m <sup>2</sup> /3.78 L) |

\*If recommended spread rate is exceeded, a loss of bond may occur.

### Recommended Applications

- Residential
- Light & Heavy Commercial
- Healthcare
- Institutions

### Recommended Substrates

- Concrete
- Portland Based Underlayments
- Cork Underlayment
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

### Substrate Preparation

Follow flooring manufacturer's guidelines for allowable levels of concrete moisture content. Concrete substrate must be cured at least 28 days and prepared in accordance with ASTM F710. All concrete slabs must have an intact vapor barrier per ASTM E1745.

Moisture tests are required on concrete subfloors. Moisture testing should be performed by ASTM F2170 In Situ Relative Humidity Test with readings not to exceed ninety-nine (99) percent or ASTM F1869 Calcium Chloride Test with MVER not to exceed twelve (12) lbs. per one thousand (1,000) square feet per twenty-four (24) hours. The maximum pH levels should not exceed a reading of 12.

### Storage

Store at a moderate room temperature. Protect adhesive from freezing. Refer to the Technical Data section of this PDS, for more information.

### Shelf Life

Maximum of 2 years from date of manufacture in unopened container.

### Limitations

- For interior installations only.
- Flooring must be acclimated per manufacturer's instructions.
- Do not install when the concrete RH is over 99%, per ASTM F2170.
- Do not install when MVER is over 12 lbs. per 1,000 ft<sup>2</sup> per 24 hours, per ASTM F1869.
- Although Flexera High Tack is a moisture tolerant adhesive, it does not form a moisture vapor barrier and will not protect flooring from moisture damage. Use of a moisture mitigation product such as TEC LiquiDam™ or LiquiDam EZ™ may be required for higher moisture content concrete.
- Do not install when the pH is greater than 12.
- Install only when the substrate temperature is between 50° and 90°F (10°-32°C).
- Do not install into wet adhesive over nonporous substrates.
- Do not apply over adhesive residues.
- The dimensional stability of some vinyl flooring is very sensitive to fluctuations in ambient environment conditions. H.B. Fuller Construction Products, Inc. is not responsible for installation issues caused by dimensional changes in flooring.
- It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 4. TECHNICAL DATA

### Physical Properties

| TEC Flexera High Tack Premium Universal Adhesive |   |
|--|---|
| <b>Description</b>                               |   |
| Base Polymer                                     | Acrylic Polymer   |
| Color  | Light Straw   |
| VOC Content                                      | <1 gram per liter   |
| pH   | 7.25  |
| Consistency                                      | Paste   |
| Shelf Life                                       | Two years in unopened container.  |
| Storage  | 40°-95°F (4°-35°C)  |
| Application Temperature                          | 50°-90°F (10°-32°C)   |
| Traffic Restrictions                             | Foot Traffic after 12 hours and Heavy Traffic after 24 hours for Semi-Wet Set.<br>Light Foot Traffic allowed immediately after rolling and Heavy Traffic after 12 hours for PSA Method. |
| Open Time  | Up to 12 hours depending on porosity and environmental conditions   |
| Freeze/Thaw Stability                            | 5 cycles at 20°F (-7°C)   |

## 5. INSTALLATION INSTRUCTIONS

### Application

1. Refer to all manufacturer's recommendations and approvals prior to installation.
2. For Indoor Use Only.
3. Read this Product Data Sheet and SDS thoroughly prior to installation.
4. For best results, install at 70°F [21°C] (+/- 5°) and 50% R.H. (+/-5%).
5. For proper trowel or roller selection please see Coverage section in this document.
6. Spread adhesive using the recommended trowel or roller.
  - **PSA Method** (Porous and Non-Porous Substrates). Recommended for LVP/LVT.
    - Allow spread adhesive to dry for 30-60 minutes or until adhesive is clear and does not transfer to fingertips when lightly touched.
    - Install flooring within 12 hours. Protect open adhesive from dust and debris.
  - **Semi-Wet Set Method** (Porous Substrates Only). Will result in a permanent installation and limited repositionability.
    - Allow spread adhesive to partially dry for 10-15 minutes, then install flooring.
    - Working time is approximately 20-30 minutes depending upon conditions.
7. Within 1 hour of placing flooring into the adhesive you must roll and cross roll the floor with a 100 lb. three-section roller to assure adhesive has made proper contact with the flooring.

### Clean-up

Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits to remove dried adhesive. **CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.**

## 6. AVAILABILITY

TEC Premium Installation Products are available nationwide. To locate TEC products in your area, please contact:

Phone: 800-832-9002  
Website: [tecspecialty.com](http://tecspecialty.com)

## 7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit [tecspecialty.com](http://tecspecialty.com). To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

## 8. MAINTENANCE

Not applicable

## 9. TECHNICAL SERVICES

### Technical and safety literature

To acquire technical and safety literature, please visit our website at [tecspecialty.com](http://tecspecialty.com).

## 10. FILING SYSTEM

Division 9



Conforms with LEED v4 low emitting interiors.  
Compliant with (CDPH) Standard Method v1.2 VOC Emissions.



To learn more, visit [TECSpecialty.com](http://TECSpecialty.com)



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