



# Fast Set Mortar

## 1. PRODUCT NAME

TEC® Fast Set Mortar  
(395)

## 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
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Aurora, IL 60504-6451 U.S.A.  
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## 3. DESCRIPTION

TEC® Fast Set Mortar is an accelerated polymer modified thin set mortar that exceeds ANSI A118.4 and A118.11. Use for installing ceramic and natural stone tiles including mosaics, slate and porcelain on walls or floors interior and exterior.

### Key Features and Benefits

- Cure only 3 hours before grouting
- Excellent for ceramic, porcelain and natural stone
- Mix with water – no additive needed

### Packaging

6 lb. (2.72 kg) plastic pail

Product #3300405011

### Coverage

Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

Trowel Size	Approximate Coverage per 6 lbs. (2.72 kg)
¼" x ¼" x ¼" (6 x 6 x 6 mm) square-notched trowel	11.5 to 12.5 sq. ft. (1.07-1.16 m²)
¼" x ¾" x ¼" (6 x 9 x 6 mm) square-notch trowel	8-9 sq. ft. (0.74-0.84 m²)

### Suitable Substrates

When properly prepared, suitable substrates include:

- Gypsum wallboard
- Water resistant gypsum wallboard (greenboard)
- Cementitious backer units (CBU)
- Glass mat backerboard
- Cured concrete, cured mortar beds, brick and masonry
- APA Grade Trademarked Exposure 1 Plywood [underlayment grade or better, two layers 1 1/8" (28 mm) total minimum thickness, interior floors only]
- Existing ceramic tile and natural stone, provided existing flooring is well-bonded to an approved substrate
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheet goods (provided existing flooring is well-bonded to an approved substrate)
- Adhesive residue (except tacky or pressure-sensitive adhesive)

### Substrate Preparation

All substrates must be dry, structurally sound with maximum deflection per industry standards of 1/360 for ceramic tile installations and 1/720 for natural stone installations; and free from oil, grease, dust, paint, sealers or concrete curing compounds. All contaminants must be removed prior to installation of tile. Surface protrusions and tile glazes shall be removed by sanding, scraping or scarifying. After preparation, remove all dust by vacuuming.

**Notes:** Vinyl asbestos tile or any substrate containing asbestos must not be sanded, scored or scarified because of the potential health hazard of breathing dust. Any substrate containing asbestos must be handled in accordance with existing EPA regulations. Contact your local EPA office.

Expansion joints must be provided in the tile work over all construction, control and expansion joints in the backing and where backing materials change. Follow ANSI A108.01 Section 3.7 Requirements for Expansion Joints.

Maximum variations in all substrates must not exceed 1/4" in 10 ft. (6 mm in 3 m) or 1/16" in 1 ft. (1.6 mm in 0.3 m) from the required plane. For non-level, interior surfaces use a TEC® EZ Level® Premium Self Leveling Underlayment.

### Storage

Store in a cool, dry location. Do not store open containers.

### Shelf Life

Maximum of 1 year from date of manufacture in unopened package.

### Limitations

- Not for installing green marble, other moisture-sensitive stone tile or resin-backed marble; use TEC® AccuColor EFX® Epoxy Grout and Mortar.
- For non-green marble tile applications, use white thin set mortars.
- Not for use over rubber, strip wood floors, oriented strand board, particle board, lauan plywood or CDX plywood.
- Do not apply over single layer wood floors.
- Mortar should not be applied when the temperature of the area and substrate to be tiled is below 50°F (10°C) as this delays the curing process.
- Certain natural stone tiles may be affected by mortar shadowing or staining. Test a small area prior to use to determine suitability.

### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 4. TECHNICAL DATA

### Applicable Standard

Exceeds ANSI A118.4 and A118.11 specifications

TEC® Fast Set Mortar (395)		
Description	ANSI Requirement	Typical Results
28 Day Shear Strength ANSI A118.4 Glazed Wall Tile	> 300 psi (2.1 MPa)	430-525 psi (2.9-3.6 MPa)
Impervious Ceramic Tile (Porcelain)	> 200 psi (1.4 MPa)	335-410 psi (2.3-2.8 MPa)
Quarry Tile	> 150 psi (1.0 MPa)	465-565 psi (3.2-3.9 MPa)
Sag on Vertical Surfaces	≤ 1/16" (1.6 mm)	0-1/32" (0-0.8 mm)
Open Time at Room Temperature	≥ 20 minutes	20-30 minutes
Adjustability at Room Temperature	≥ 20 minutes	≥ 20 minutes
Final Set	≤ 3 hours	2 1/2-3 hours
28 Day Shear Strength ANSI A118.11 Quarry Tile To Plywood	> 150 psi (1.0 MPa)	190-250 psi (1.3-1.7 MPa)

Greater than: >    Greater than or equal to: ≥    Less than: <    Less than or equal to: ≤

### Physical Properties

Description	
Physical State	Dry powder
Color	Available in gray
Pot Life	50 minutes
Initial Cure [at 72°F (22°C)]	2 1/2-3 hours
Final Cure	21 days

Description	
Foot Traffic Rating (ASTM C627)	Residential to Extra Heavy Commercial (depending on substrate)
Storage	Store in cool, dry location. Do not store open containers.
Shelf Life	Maximum 1 year from date of manufacture in properly stored, unopened package.

## 5. INSTALLATION INSTRUCTIONS

### Mixing

For best results, maintain all tiling materials, substrates, room and adhesives at 50°-80°F (10-26°C) for 24 hours before installation. Maintain recommended room temperature for 48 hours after installation. Add 1.25 - 1.5 pints (575-675 mL) clean, cool water to 6 lbs. (2.72 kg) Fast Set Mortar.

Mix material 2-4 minutes to a thick creamy consistency. Avoid breathing dust and contact with eyes and skin. Avoid using high speed mixing, not to exceed 300 rpm, to prevent entraining air. **Use immediately.**

### Application

Apply mortar using flat side of trowel to promote better substrate contact, then comb in one direction with the notched side of the trowel. Spread only an area that can be tiled while surface is still tacky (typically 15 minutes). Press tiles into setting bed, then push in a direction perpendicular to the notched trowel ridges to achieve optimum coverage. Apply mortar in a heavy enough layer so that complete contact (no voids) between mortar and tile is accomplished when tile is positioned. It may be necessary to "back-butter" large tiles to achieve complete coverage and firm support. Periodically remove and check a tile to assure proper coverage. Keep a minimum of 2/3 of the joint depth between tiles for grouting.

Open time and tile hand adjustability may vary with job site conditions. Stir occasionally during use to maintain the smooth, creamy consistency of the product. **Do not add additional water.**

### Clean-up

Clean tools, hands, and excess materials from face of tile, while mortar is still fresh, with warm soapy water.

### Grouting/Curing

Grouting may be accomplished when tiles are held firmly in place, typically 2 1/2 to 3 hours after installation is completed. No traffic is permitted over the tiles prior to grouting. Cold temperatures or high humidity may extend curing time. Unglazed tiles may require sealing prior to grouting so discolorations will not occur. The use of TEC® brand grouts is highly recommended.

## 6. AVAILABILITY

TEC® Premium Tile and Stone Installation Products are available nationwide.

To locate TEC® products in your area, please contact:

Phone: 800-832-9002

Website: [tecspecialty.com](http://tecspecialty.com)

## 7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit [tecspecialty.com](http://tecspecialty.com). To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

## 8. MAINTENANCE

Not applicable

## 9. TECHNICAL SERVICES

### Technical and safety literature

To acquire technical and safety literature, please visit our website at [tecspecialty.com](http://tecspecialty.com).

## 10. FILING SYSTEM

Division 9



Conforms with LEED v4 low emitting interiors.  
Compliant with (CDPH) Standard Method v1.2 VOC Emissions.



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