1. PRODUCT NAME
TEC® Universal Seam Sealer (131)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
TEC® Universal Seam Sealer is a latex based, non-flammable, carpet seam sealer specially formulated to prevent edge raveling and to seal the seams of most commercial and outdoor carpets including vinyl backs in direct glue down, stretch in, and double glue down installations. It is compatible with most carpet backings. It is fast setting and moisture proof. Not for use with vinyl sheet goods.

Key Features and Benefits
• Solvent free
• Non-flammable
• Moisture proof

Packaging
8 fl. oz. bottle (.473 L)  Product #7048275917

Coverage
Approximately 160 lineal feet per 8 fl. oz. bottle.

Suitable Substrates
• ActionBac
• Latex unitary
• Rubber backed
• Jute
• Wovens
• Urethane (attached cushion)

Storage
Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using.

Shelf Life
Maximum of 1 year from date of manufacture in unopened container.

Limitations
• Not for use with vinyl sheet goods.
• Avoid contact with the nap of the carpet; clean immediately with soap and water. Dried adhesive can be removed with mineral spirits, used sparingly.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

4. TECHNICAL DATA
Physical Properties

<table>
<thead>
<tr>
<th>TEC® Universal Seam Sealer (131)</th>
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<tbody>
<tr>
<td>Description</td>
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<tr>
<td>Latex</td>
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<tr>
<td>Physical State</td>
</tr>
<tr>
<td>Thin syrup</td>
</tr>
<tr>
<td>Color</td>
</tr>
<tr>
<td>White (dries clear)</td>
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<tr>
<td>Open Time</td>
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<tr>
<td>25-30 Minutes</td>
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<tr>
<td>VOC/Liter of Material</td>
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<td>34 g/L</td>
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5. INSTALLATION INSTRUCTIONS
Application
When using the hot melt method of seam preparation, proper application of this product should be limited to just the backing edge and base of carpet nap. After the proper amount of TEC® Universal Seam Sealer has been put along either edge of the carpet, it must be rubbed into the edge. Be careful not to transfer adhesive onto the top of the carpet nap. Allow to completely dry prior to constructing a hot melt seam.

When using direct glue down or double bond methods of seam preparation - Apply a 1/8" bead with the applicator tip positioned at the carpets primary backing and the base of the carpet nap. Immediately butt to the opposite cut edge. Avoid adhesive contact with the top of the carpet nap.

Clean-up
Soap and water, safety solvent or mineral spirits.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9