1. PRODUCT NAME
TEC® Patch Additive (861)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
TEC® acrylic latex based Patch Additive is recommended for use as an admixture for selected TEC® brand surface preparation products. It is designed to improve the adhesion, bond strengths and flexural strengths of TEC® brand dry powder surface preparation products.

Key Features and Benefits
- Acrylic latex based
- Freeze/thaw stable
- Increases adhesion
- Enhances flexural strength
- Highly water resistant when cured

Packaging
1 gallon jugs (3.78 L)  Product #3315125011

Coverage
Refer to complete coverage information on appropriate dry surface preparation product package or data sheet.

Suitable Substrates, Limitations and Preparation
Refer to complete information on appropriate dry surface preparation product package or data sheet.

Storage
Store in cool, dry location. Do not expose to nor store in direct sunlight. Do not store open containers.

Shelf Life
Maximum 18 months from date of manufacture in unopened package.

4. TECHNICAL DATA
Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>TEC® Patch Additive (861)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>Thin, liquid</td>
</tr>
<tr>
<td>Wt. per U.S. Gallon</td>
<td>8.6 lbs. ± 0.1 lb.</td>
</tr>
<tr>
<td>Wt. per Liter</td>
<td>1.03 kg ± 0.01 kg</td>
</tr>
<tr>
<td>VOC/Liter of Material</td>
<td>12 grams less water</td>
</tr>
<tr>
<td>Freeze/Thaw Stability</td>
<td>Freeze/thaw stable. If frozen, thaw and stir before using.</td>
</tr>
<tr>
<td>Storage</td>
<td>Store in cool, dry location. Do not expose to nor store in direct sunlight. Do not store open containers.</td>
</tr>
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<td>Shelf Life</td>
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</tr>
</tbody>
</table>

5. INSTALLATION INSTRUCTIONS
Mixing
For best results, room and product should be kept at 50°-70°F (10°-21°C) for 24 hours before, during and 48 hours after installation. Add powder to liquid for ease of mixing. Avoid breathing dust and contact with eyes and skin. Refer to complete information on appropriate dry surface preparation product package. Mix TEC® Patch Additive in the ratios listed below for the following specific uses:

<table>
<thead>
<tr>
<th>Surface Preparation Product</th>
<th>Additive Requirement</th>
<th>Additive Mixing Ratio</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEC® VersaPatch® Latex</td>
<td>Over existing VCT, existing ceramic tile, embossed resilient flooring and adhesive residue*</td>
<td>Use additive full strength</td>
</tr>
<tr>
<td>Modified Floor Patch</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Leveler</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Many applications do not require use with additive. See specific surface preparation package.

* Not for use over tacky or pressure-sensitive adhesives.

Application, Curing and Clean-up
Refer to complete information on appropriate dry surface preparation product package or data sheet.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9