1. PRODUCT NAME
TEC® Wood Go™ Urethane Wood Flooring Adhesive (802)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.532.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
TEC® Wood Go™ Urethane Wood Flooring Adhesive is a high-performance, one-component, moisture cure urethane adhesive that eliminates hollow spots and delivers powerful bond strength. TEC® Wood Go™ is ideal for glue-down installation of all types of engineered, solid or acrylic impregnated wood flooring, bamboo and all subfloors common to wood flooring installations.

Key Features and Benefits
- Powerful bond
- No hollow spots
- Fast curing

Packaging
3.5 gallon metal pail (13.25 L)  Product #7212281211
5 gallon metal pail (18.9 L)  Product #7212281511

Coverage
Determine recommended trowel size based on flooring type. Coverage will vary with the absorption of substrate and trowel size. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Flooring Type</th>
<th>Recommended Trowel Size</th>
<th>Approximate Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16” (8 mm)</td>
<td>1/4” x 1/4” x 1/4” (3.2 x 3.2 x 3.2 mm) Square-notch trowel</td>
<td>55-65 sq. ft./gal. (5-6 m²/3.78 L)</td>
</tr>
<tr>
<td>Engineered Plank or bamboo</td>
<td>3/16” x 1/4” x 1/4” (4.8 x 6.4 x 6.4 mm) Square-notch trowel</td>
<td>60-70 sq. ft./gal. (5.5-5.6 m²/3.78 L)</td>
</tr>
<tr>
<td>Engineered Plank or bamboo thinner than 1/2” (12.7 mm) or 7” (178 mm) wide</td>
<td>3/16” x 1/4” x 1/4” (4.8 x 6.4 x 6.4 mm) Square-notch trowel</td>
<td>35-45 sq. ft./gal. (3.3-3.4 m²/3.78 L)</td>
</tr>
<tr>
<td>Solid Wood Plank, shorts or plywood</td>
<td>1/4” x 1/4” x 1/4” (6.4 x 6.4 x 6.4 mm) Square-notch trowel</td>
<td>25-30 sq. ft./gal. (2.3-2.8 m²/3.78 L)</td>
</tr>
</tbody>
</table>

Suitable Substrates
All substrates that meet NWFA standards:
- Concrete
- Plywood
- OSB
- Terrazzo
- Ceramic

Substrate Preparation
Prepare according to NWFA installation guidelines. The subfloor must be structurally sound, cured, flat and dry and free of contaminants or other residue that could interfere with a good bond. For application of TEC® Wood Go™ over ceramic tiles, it is necessary to grind the tile surfaces and vacuum thoroughly. Maximum acceptable floor variation is 1/16” (5.0 mm) in a 10 foot radius (4.7 mm in 3 m). To level uneven surfaces, use TEC® LevelSet® 300 Self-Leveling Underlayment.

Moisture tests must be performed on all concrete subfloors. Moisture testing must be performed in accordance to ASTM F-1869 – Calcium Chloride Test, or ASTM F-2170 – in situ RH Probe Test. Always refer to the wood flooring manufacturer for subfloor moisture requirements and testing procedures before proceeding with the installation. For concrete with greater moisture levels, treat the concrete with TEC® LiquiDam™ Penetrating Moisture Vapor Barrier.

Concrete Slab: Must be cured at least 28 days. pH must be between 7-10. Do not use in areas subject to hydrostatic pressure.

Terrazzo: Surface should be sanded so that all polishes and glaze compounds are stripped. After sanding, thoroughly vacuum to remove all loose particles. Then, clean the substrate with mineral spirits and allow to dry before installing the wood flooring.

APA approved Plywood and OSB Type Subfloors: Panels must be securely fastened. Eliminate any movement with screws. Sand all high joints. Fill and patch low areas. Refer to flooring manufacturer for guidelines of moisture content difference between properly acclimated wood flooring and subfloor materials.

Radiant Heated Subfloors: Check flooring manufacturer’s specifications to determine if the flooring is approved over heated subfloors. Wood Go™ is approved for use on hydronic system radiant heated subfloors, provided the system is fully embedded in concrete. Lightweight toppings must be primed first. Turn off the heat 48 hours prior to installation and leave the heat off until 48 hours after completion.

Storage
Store at 40º-95ºF (4.4º-35ºC) in a cool, dry location. Protect adhesive from freezing.

Shelf Life
Maximum of 1 year from date of manufacture in unopened container.

Limitations
- For interior installations only.
- Do not install over adhesive residue including cutback.
- Do not install when ambient temperature is not between 60ºF & 95ºF (15ºC & 35ºC).
- Do not install when ambient relative humidity is above 65%.
- It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user’s intended use.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.
TEC® Wood Go™ Urethane Wood Flooring Adhesive

4. TECHNICAL DATA

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>TEC® Wood Go™ Urethane Wood Flooring Adhesive (802)</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC Content</td>
<td>&lt;100 grams/Liter</td>
</tr>
<tr>
<td>Wood Go™ meets all SCAQM district requirements</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>7-10</td>
</tr>
<tr>
<td>Consistency</td>
<td>Creamy liquid</td>
</tr>
<tr>
<td>Trowelability</td>
<td>Smooth</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>One year in unopened container</td>
</tr>
<tr>
<td>Storage</td>
<td>40º-95ºF (4.4º-35ºC) in a cool, dry location</td>
</tr>
<tr>
<td>Application Temperature</td>
<td>65º-95ºF (18º-35ºC)</td>
</tr>
<tr>
<td>Traffic Restrictions</td>
<td>Foot traffic after 8 hours; heavy traffic after 24 hours</td>
</tr>
<tr>
<td>Open Time</td>
<td>Up to 45 minutes, depending on ambient conditions</td>
</tr>
<tr>
<td>Freeze/Thaw Stability</td>
<td>Store above 40ºF (4.4ºC) in a cool, dry location</td>
</tr>
<tr>
<td>Acoustical Data</td>
<td>IIC – 69 dB</td>
</tr>
<tr>
<td></td>
<td>STS – 66 dB</td>
</tr>
<tr>
<td></td>
<td>IIC – 50 (No drop ceiling)</td>
</tr>
</tbody>
</table>

5. INSTALLATION INSTRUCTIONS

Application
1. Read and understand all Safety Data Sheets prior to installation. Follow requirements provided by the flooring manufacturer.
2. Subfloor must meet conditions mentioned previously prior to the start of the installation.
3. Apply Wood Go™ to the subfloor with recommended trowel and lay the wood floor onto the “wet” adhesive. NOTE: Do not set flooring into adhesive that has a dry skin. The “open time” of the adhesive will vary according to the temperature and humidity level – the higher the temperature and humidity, the shorter the open time.
4. For proper adhesive bond, 90% transfer of adhesive to the flooring is required. Periodically check to ensure good transfer is achieved.

Clean-up
Remove the adhesive from the wood floor surface as soon as possible before the adhesive dries. Use a soft cloth and mineral spirits carefully to not harm the finish. Clean equipment and tools with mineral spirits while the adhesive is still wet.

6. AVAILABILITY

TEC® Premium Installation Products are available nationwide. To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY

The products covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE

Not applicable

9. TECHNICAL SERVICES

Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM

Division 9