1. PRODUCT NAME
TEC® 705 Wall Carpet Adhesive (705)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
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Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
705 Wall Carpet Adhesive has been formulated for the installation of carpet on interior walls. It provides the quick grab necessary for minimal slippage while providing ample working time for the installer. TEC® 705 may be used to install jute back, ActionBac, latex back, foam back, sponge back, and needle-punched carpet. NOT RECOMMENDED FOR VINYL BACK OR VINYL FUSION BONDED CARPET.

Key Benefits and Features
• For use on interior walls
• Commercial & residential applications
• Firm-set formula
• Superior bonding strength
• Excellent wet suction

Packaging
4 gallon plastic pails (15.13 L) Product #7047371311

Coverage
Determine recommended trowel size based on flooring type. Coverage will vary with the absorption of substrate and trowel size. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Flooring Type</th>
<th>Recommended Trowel Size</th>
<th>Approximate Coverage</th>
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</thead>
<tbody>
<tr>
<td>Carpet (Smooth Backed Material)</td>
<td>1/8&quot; x 1/4&quot; x 1/4&quot; (2.4 x 2.4 x 2.4 mm) V-notch trowel</td>
<td>108-162 sq. ft./gal. 12-14 yr²/gal. (2.65-3.09 m²/L)</td>
</tr>
<tr>
<td>Action Bac®</td>
<td>1/4&quot; x 1/4&quot; x 1/4&quot; (3 x 3 x 1.6 mm) V-notch trowel</td>
<td>90-108 sq. ft./gal. 10-12 yr²/gal. (2.2-2.65 m²/L)</td>
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<tr>
<td>Textured Backing</td>
<td>1/4&quot; x 1/4&quot; x 1/4&quot; (3 x 3 x 1.6 mm) V-notch trowel</td>
<td>54-72 sq. ft./gal. 6-8 yr²/gal. (1.32-1.76 m²/L)</td>
</tr>
</tbody>
</table>

* ActionBac® is a registered trademark of Propex Inc.

Suitable Interior Substrates
When properly prepared, suitable substrates include:
• Concrete
• Plywood
• Hardboard underlayment
• Cementitious underlament
• Association grade particleboard underlayment.
NOTE: Do not use over non-porous surfaces.

Substrate Preparation
Most normal interior walls provide an acceptable backing. Fill all holes, cracks, and indentations with a good quality patching compound. Walls must be clean, dry and free from dust and loose paint. Old wallpaper or other light weight decorative wall coverings should be removed. Old glossy or enameled surfaces should be roughened to provide a good bonding surface.

4. TECHNICAL DATA
Physical Properties

<table>
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<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>Physical State</td>
</tr>
<tr>
<td>Color</td>
</tr>
<tr>
<td>Open Time</td>
</tr>
<tr>
<td>Weight per Gallon</td>
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<tr>
<td>VOC/Liter of Material</td>
</tr>
<tr>
<td>Freeze/Thaw Stability</td>
</tr>
</tbody>
</table>

Storage
Store inside at temperatures of 60°F to 100°F (16°-38°C). Do not allow product to freeze. Keep container tightly closed when not in use. Always store in an upright position.

Shelf Life
Maximum of 1 year from date of manufacture in unopened container.

Limitations
• Full cure takes 48-72 hours; the finished installation must be protected from moisture and/or freezing for a minimum of 24 hours.
• Not for use with vinyl back carpet.
• For interior use only.
• Not for use in the presence of moisture or high alkalinity (pH greater than 9).
• Do not allow to freeze.
• Keep container sealed when not in use.
• Do not wet-clean carpet for 30 days after installation.
• Do not use when the substrate temperature is below 50°F (10°C) or above 90°F (32°C).

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

5. INSTALLATION INSTRUCTIONS
Application
The adhesive, material, and room should be maintained at a minimum temperature of 65°F (18°C) for 48 hours prior to, during, and after installation.
1. Lay out material according to manufacturer’s specifications.
2. Apply adhesive evenly to the substrate according to industry standards or as recommended by the flooring manufacturer.
3. Set the material into the adhesive within 20 minutes after troweling. Material can be adjusted within this time. Lift a corner of material periodically to see that the adhesive is transferring 100% to the material backing. If sufficient transfer is not attained, apply additional adhesive.

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4. When necessary to seam carpet, follow the carpet manufacturer’s instructions.
5. Press and smooth material firmly into the adhesive with a roller, according to manufacturer’s recommendations.
6. Do not wet-clean carpet for 30 days after installation.

Clean-up
Wet adhesive may be removed with warm, soapy water and a rag. Dry adhesive should be removed mechanically.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide.
To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9