1. PRODUCT NAME
TEC® AccuColor® Unsanded Siliconized Acrylic Caulk (820)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
Smooth, unsanded and color-matched to TEC® AccuColor® grouts. Forms a tough, flexible, water and weather-resistant seal on most building materials, protecting your installation from moisture, drafts and rot. Contains a special silicone additive to promote greater adhesion and longer life. Dries to a tack free finish in one hour. Paintable. All white and colored formulations meet ASTM C834 standards for exterior grade caulks. Suitable for interior and exterior use.

Key Features and Benefits
• Designed to match TEC® AccuColor® grouts
• Mold and mildew resistant
• Water-resistant
• Tough, flexible seal
• Interior/exterior use
• Freeze/thaw stable

Packaging
10.5 fl. oz. cartridge (310 mL)

Color
Available in 32 colors. Contact H.B. Fuller Construction Products Inc. for a current color selection card.

Coverage
Figures shown in the chart are presented only as guidelines. Coverage will vary with application and bead size.

Approximate Coverage

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Using a ¼&quot; Bead (6 mm)</th>
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</thead>
<tbody>
<tr>
<td>10.5 fl. oz. (310 mL)</td>
<td>25 lineal feet (7.6 m)</td>
</tr>
</tbody>
</table>

Storage
Store in cool, dry location.

Shelf Life
Maximum of 24 months from date of manufacture in unopened container.

Limitations
• ⅛” (12 mm) wide gap maximum.
• Do not apply at temperatures below 40°F (4°C) or above 105°F (41°C).
• Do not use for applications subject to constant water exposure, standing water (including horizontal installations subject to standing water), or areas with extreme high humidity.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

4. TECHNICAL DATA

Applicable Standard
Tested in accordance with American Society for Testing and Materials—ASTM C834

<table>
<thead>
<tr>
<th>AccuColor® Unsanded Siliconized Acrylic Caulk (820)</th>
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</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>Extrudability</td>
</tr>
<tr>
<td>Low Temperature Flexibility</td>
</tr>
<tr>
<td>Extension</td>
</tr>
<tr>
<td>Slump</td>
</tr>
<tr>
<td>Staining</td>
</tr>
<tr>
<td>Tack-Free Time</td>
</tr>
<tr>
<td>Volume Shrinkage</td>
</tr>
</tbody>
</table>

Greater than: >    Greater than or equal to: ≥    Less than: <    Less than or equal to: ≤

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>Physical State</td>
</tr>
<tr>
<td>Color</td>
</tr>
<tr>
<td>Odor</td>
</tr>
<tr>
<td>Open Time [at 72°F (22°C)]</td>
</tr>
<tr>
<td>Wt./U.S. Gallon</td>
</tr>
<tr>
<td>Wt./Liter</td>
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<tr>
<td>VOC</td>
</tr>
</tbody>
</table>

Freeze/Thaw Stability
Freeze/thaw stable. If frozen, simply thaw and use as directed.

Storage
Store in cool, dry location. The cartridge spout may be wrapped with plastic tape after opening.

Shelf Life
Maximum 24 months from date of manufacture in unopened package.

5. INSTALLATION INSTRUCTIONS

Application
1. Apply to clean dry surfaces.
2. For faster flow, soak in warm water for a few minutes before use. If frozen, thaw gradually.
3. Trim spout to opening desired.
4. Apply bead along seam by drawing tube towards you. Maintain steady pressure on tube.
5. Lightly smooth bead with wet finger or putty knife.
Clean-up
Clean tools, hands, and excess material immediately with warm soapy water.

Protection
Allow to set 48 hours prior to exposure to water. Must dry 72 hours before exposure to freezing temperatures. Higher humidity and cool temperatures will also extend cure time.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9