Premixed Vinyl Tile Grout

1. PRODUCT NAME
TEC® Premixed Vinyl Tile Grout (639)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
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Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
TEC® Premixed Vinyl Tile Grout is a ready-to-use, premixed, sanded acrylic grout that is highly stain resistant for use with vinyl tile. TEC® Premixed Vinyl Tile Grout is formulated to be used in grout joints from 1/8 inch to 1/4 inch.

Key Features and Benefits
- Highly stain resistant, no need to seal
- Grout is mold and mildew resistant
- Durable, wear resistant
- Easy to use

Packaging
1/2 gallon plastic pail (1.89 L)

Color
Antique White
Light Pewter
Light Smoke
Pearl

Coverage
Figures shown in the chart are presented only as guidelines.

Approximate Coverage per 1/2 gallon (1.89 L)

<table>
<thead>
<tr>
<th>Vinyl Tile Size</th>
<th>Joint Width</th>
<th>1/4&quot;</th>
<th>1/8&quot;</th>
<th>1/4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>(300 mm x 300 mm)</td>
<td>(3 mm)</td>
<td>300 sq. ft.</td>
<td>200 sq. ft.</td>
<td>150 sq. ft.</td>
</tr>
<tr>
<td>(41.8 m²)</td>
<td>(27.8 m²)</td>
<td>(18.6 m²)</td>
<td>(13.9 m²)</td>
<td></td>
</tr>
<tr>
<td>(450 mm x 450 mm)</td>
<td>(4.5 mm)</td>
<td>450 sq. ft.</td>
<td>300 sq. ft.</td>
<td>225 sq. ft.</td>
</tr>
<tr>
<td>(60.9 m²)</td>
<td>(27.8 m²)</td>
<td>(20.9 m²)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Storage
Store indoors in a cool, dry location. Keep away from excessive heat. Keep from freezing. If frozen, slowly bring material back to room temperature and mix per instructions.

Shelf Life
Maximum of 1 year from date of manufacture in unopened package. Product good for 6 months after opening as long as bucket is re-sealed carefully and stored in a cool, dry, interior location and used within shelf life. Covering with plastic wrap for 6 months after opening as long as bucket is re-sealed carefully and stored in a cool, dry location and used within shelf life.

4. TECHNICAL DATA

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>Physical State</th>
<th>Color</th>
<th>Light Foot Traffic ([at 72°F (22°C)])</th>
<th>Final Cure (full stain &amp; water resistance)</th>
<th>VOC/Liter of Material</th>
<th>Foot Traffic Rating (ASTM C627)</th>
<th>Storage</th>
<th>Shelf Life</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEC® Premixed Vinyl Tile Grout (639)</td>
<td>Paste</td>
<td>Available in 4 standard colors</td>
<td>24 hours</td>
<td>7 days</td>
<td>15 grams</td>
<td>Residential</td>
<td>Store in cool, dry location. Do not store open containers. KEEP FROM FREEZING.</td>
<td>Maximum 1 year from date of manufacture in properly stored, unopened package.</td>
</tr>
</tbody>
</table>

5. INSTALLATION INSTRUCTIONS

Surface Preparation
Grout joints must be clean, dry, free of dirt and dust. Wipe down vinyl tile surface with a slightly dampened sponge before grouting.

Application
1. Grout no more than 10 sq. ft. (0.93 m²) at a time.
2. Press grout diagonally into joints holding float at a 45-degree angle. Make sure that joints are completely filled
3. Remove all excess grout off vinyl tile by holding float at a 90-degree angle and drawing diagonally across tile.
4. To clean, first soak sponge in cool clean water. Wring out completely.
5. Use the damp sponge in a light, circular motion to smooth joints and clean film from the vinyl tile. Avoid using excessive amounts of water on the grout joints.
6. Turn sponge over to a clean side and draw diagonally across vinyl tiles to remove any remaining film.
7. Wait 10 minutes, then buff vinyl tile with a soft clean cloth to remove remaining grout film.
8. There is no need to seal TEC® Premixed Vinyl Tile Grout.

NOTE: If excess water is used in the sponge during clean up, minor cracks or pinholes can develop. If the grout is over-worked, it may appear to shrink down into joint. Should this occur, simply apply a second coat to the affected areas. You must allow your initial application to cure for 24 hours prior to your second application.

Existing Grout Repairs
Completely remove existing grout from the joints. Do not damage vinyl tile. Vacuum dust from vinyl tile surface and grout joints. Follow application instructions.

Set-up Time
Light foot traffic after 24 hours. Allow 7 days to achieve final cure which includes hardness and stain resistance. ALLOW 7 DAYS BEFORE EXPOSURE TO WATER.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

For medical emergency information, call 1-888-853-1758.

Read complete cautionary information printed on product container prior to use.
Clean-up
Clean tools and hands with warm soapy water while grout is still wet.

Maintenance
After 7 day cure, routine cleaning of your grout can be done by using a Neutral pH cleaner. Follow manufacturer instructions for dilution.
Do not use acids, bleaches or vinegar for cleaning.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide.
To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9

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