1. PRODUCT NAME
TEC® Fast Set 3N1® Performance Mortar (617/518)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
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Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.952.2368 Fax
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3. DESCRIPTION
TEC® exclusive nanotechnology formula with microspheres and ZS-100 patented bonding technology* provides three in one functionality—latex modified, medium bed and non-sag—all in one without sacrificing performance in any installation.

* ZS-100 is covered under US patent number 5,366,550.

Key Features and Benefits
- Easiest troweling mortar—smooth, non-porous, ceramic microspheres roll over each other creating a ball bearing effect that improves workability and reduces tile setter fatigue
- Superior bonds for porcelain tile applications
- Exceeds ANSI A118.4TF, A118.11 and A118.15T specifications
- Approved for setting and tiling on uncoupling membranes
- Non-slump for heavy tile and stone floor applications
- Non-slip for large tile and stone weighing up to 6 pounds per square foot used in wall applications
- Light Weight—30 pound bag provides same coverage as 50 pounds of traditional latex modified mortar.
- Fast curing formula
- Zero VOC
- Contains recycled materials*

* Gray formula contains 7% pre-consumer recycled material. White formula contains 7% pre-consumer recycled material.

Packaging
30 lb. (13.6 kg) moisture-resistant bags
Gray Product #7045743611
White Product #7045753611

Coverage
Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Approximate Coverage per 30 lbs. (13.6 kg)</th>
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</thead>
<tbody>
<tr>
<td>1/4&quot; x 1/4&quot; x 1/4&quot; (6 x 6 x 6 mm) square-notch trowel</td>
<td>80-90 sq. ft. (7.4-8.4 m²)</td>
</tr>
<tr>
<td>1/4&quot; x 3/8&quot; x 1/4&quot; (6 x 9 x 6 mm) square-notch trowel</td>
<td>55-65 sq. ft. (5.1-6 m²)</td>
</tr>
<tr>
<td>1/2&quot; x 1/4&quot; x 1/2&quot; (12 x 12 x 12 mm) square-notch trowel</td>
<td>40-50 sq. ft. (3.7-4.6 m²)</td>
</tr>
<tr>
<td>3/4&quot; (19 mm) rounded-notch trowel</td>
<td>30-40 sq. ft. (2.8-3.7 m²)</td>
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</tbody>
</table>

Suitable Substrates
When properly prepared, suitable substrates include:

- Cured concrete, cured mortar beds, brick and masonry (interior and exterior installations)
- APA Grade Trademarked Exposure 1 Plywood (Underlayment grade or better, two layers, 1 1/4" (28 mm) total minimum thickness for joists 16" (40 cm) o.c., interior floors only).
- Gypsum wallboard (dry interior wall areas only)
- Water resistant gypsum wallboard (i.e.: greenboard, interior walls only, dry to intermittent water exposure only)
- Cementitious backer units (CBU) or glass mat backerboard
- Existing ceramic tile and natural stone, provided existing flooring is well-bonded to an approved substrate.
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheet goods provided such surfaces are single layered, well-bonded to an approved substrate and properly prepared.
- Plastic laminate (interior countertops only) provided the counter is structurally sound and level.
- Adhesive residue (except tacky or pressure-sensitive adhesive) scraped down to a thin semi-transparent layer.
- Uncoupling membranes

Some uncoupling membrane manufacturers list gypsum underlayment and oriented strand board (OSB) as suitable substrates for their uncoupling membranes. H.B. Fuller Construction Products Inc. ("HBF-CP") does not recommend direct application of Fast Set 3N1® to either of these materials. TEC® Multipurpose Primer must be applied directly to gypsum underlayments or OSB prior to application of Fast Set 3N1® for bonding of the uncoupling membrane. Please see the Multipurpose Primer product data sheet for dilution ratios and application instructions.

Substrate Preparation
All substrates must be dry, structurally sound with maximum deflection per industry standards of 1/4" in 10 ft. (6 mm in 3 m) and 1/8" in 1 ft. (1.6 mm in 0.3 m) from the required plane. For non-level, interior surfaces use TEC® Premium Self Leveling Underlayment.

Notes:
- Vinyl asbestos tile or any substrate containing asbestos must not be sanded, scored or scarified because of the potential health hazard of breathing dust. Any substrate containing asbestos must be handled in accordance with existing EPA regulations. Contact your local EPA office.
- Expansion joints must be provided in the tile work over all construction, control and expansion joints in the backing and where backing materials change. Follow ANSI A108.01 Section 3.7 Requirements for Expansion Joints.
- Maximum variations in all substrates must not exceed 1/16" in 1 ft (6 mm in 3 m) and 1/32" in 1 ft. (1.6 mm in 0.3 m) from the required plane.

Storage
Store in cool, dry location. Do not store open containers.

Shelf Life
Maximum of 1 year from date of manufacture in unopened package.

Limitations
- Not for installing green marble and other moisture-sensitive stone tile or resin-backed marble; use TEC® AccuColor EFX® Epoxy Grout and Mortar.
- For non-green marble tile applications, use white Fast Set 3N1® Performance Mortar.
- Not for use over rubber, strip wood floors, oriented strand board, particle board, lauan plywood.
- For CDX plywood, use TEC® Super Flex™ mortar.
- Do not apply over single layer wood floors.
- Temperature of area to be tiled must remain above 50°F (10°C) for 72 hours.
- Certain natural stone tiles may be affected by mortar shadowing or staining. Test a small area prior to use to determine suitability.
TEC® Fast Set 3N1® Performance Mortar

5. INSTALLATION INSTRUCTIONS

Mixing

For best results, maintain all tiling materials, substrates, room and adhesives at 50°-70°F (10-21°C) for 24 hours before and 48 hours after installation. In a clean mixing container, pour 5½-6 quarts (5.2-5.7 L) clean, cool water. Add ½ bag of Fast Set 3N1® Performance Mortar and mix until all powder is consumed. Add ¼ bag and mix until powder is consumed. Add final ¼ bag and mix to a thick creamy consistency. Avoid breathing dust and contact with eyes and skin. Avoid using high speed mixing, not to exceed 300 rpm, to prevent entraining air. DO NOT SLAKE. Use immediately.

Application

Apply mortar using flat side of trowel to promote better substrate contact, then comb in one direction with the notched side of the trowel. Spread only an area that can be tiled while surface is still tacky (typically 10-15 minutes). Press tiles into setting bed, then push in a direction perpendicular to the notched trowel ridges to achieve optimum coverage. Apply mortar in a heavy enough layer so that complete contact (no voids) between mortar and tile is accomplished when tile is positioned. It may be necessary to “back-butter” large tiles to achieve complete coverage and firm support. Periodically remove and check a tile to assure proper coverage. Keep a minimum of ⅛ of the joint depth between tiles for grouting. Open time and tile hand adjustability may vary with job site conditions. Stir occasionally during use to maintain the smooth, creamy consistency of the product. Do not add additional water.

Clean-up

Clean tools, hands, and excess materials from face of tile, while mortar is still fresh, with warm soapy water.

Grouting/Curing

Grouting may be accomplished when tiles are held firmly in place, typically 3 to 4 hours after installation is completed. No traffic is permitted over the tiles prior to grouting. Cold temperatures or high humidity may extend curing time. Unglazed tiles may require sealing prior to grouting so discolorations will not occur. The use of TEC® brand grouts is highly recommended.

Physical Properties

Description

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Dry powder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Available in white and gray</td>
</tr>
<tr>
<td>Open Time</td>
<td>25-35 minutes</td>
</tr>
<tr>
<td>Pot Life</td>
<td>50 minutes</td>
</tr>
<tr>
<td>Initial Cure</td>
<td>3 to 4 hours</td>
</tr>
<tr>
<td>Foot Traffic Rating (ASTM C627)</td>
<td>Residential to Extra Heavy Commercial (depending on substrate)</td>
</tr>
<tr>
<td>Storage</td>
<td>Store in cool, dry location. Do not store open containers.</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>Maximum 1 year from date of manufacture in properly stored, unopened package.</td>
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6. AVAILABILITY

TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:

Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

9. TECHNICAL SERVICES

Technical and safety literature

To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM

Division 9