1. PRODUCT NAME
TEC® Ready To Use Skimcoat & Patch
(986)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
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Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.832.9023 Technical Support
800.952.2368 Fax
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3. DESCRIPTION
TEC® Ready To Use Skimcoat & Patch is an exceptional performing, high quality, water-based compound designed to skim coat, smooth and level irregularities from a featheredge up to 1⁄4" (6 mm) in a single application [1" (25 mm) maximum thickness - see application instructions for detail]. Excellent for use over a variety of substrates and provides a suitable surface for even the most demanding floor coverings. Ideal product for use as an embossing leveler with no additional additives.

Key Features and Benefits
• For use with all floor coverings
• Patch up to ¼" (6 mm) in a single application
• For use as a skimcoat and embossing leveler
• Dries to a smooth surface
• Fast drying

Packaging
1 quart (946 mL) plastic pail Product #7151535111
1 gallon (3.78 L) plastic pail Product #7151535011

Coverage
Coverages shown are approximate. Actual coverages may vary according to substrate conditions and thickness of applications.

<table>
<thead>
<tr>
<th>Application Depth</th>
<th>Approximate Coverage</th>
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<tbody>
<tr>
<td></td>
<td>per 1 quart (946 mL)</td>
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<tr>
<td>1⁄4&quot; (1.6 mm)</td>
<td>6 sq. ft. (0.55 m²)</td>
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<tr>
<td>⅛&quot; (3 mm)</td>
<td>3 sq. ft. (0.28 m²)</td>
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<tr>
<td>⅛&quot; (6 mm)</td>
<td>1.5 sq. ft. (0.14 m²)</td>
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Suitable Substrates
When properly prepared, suitable substrates include:
• Embossed resilient floor coverings (must be well bonded to an approved substrate)
• Interior/exterior concrete
• Masonry surfaces
• Interior wood surfaces (porous substrates only)

Substrate Preparation
All surfaces must be structurally sound, clean, dry, and free from any oil, wax, grease, sealers, existing adhesives, waterproofing or curing compounds, or from contaminants that would interfere with bonding. Do not use in moving cracks or expansion joints. Follow floor covering manufacturer’s recommendations for allowable moisture vapor emissions.

Storage
Store in a cool dry place with lid tightly closed. Best to keep from freezing. If frozen, allow to thaw and mix well before use.

Shelf Life
Maximum of 1 years from date of manufacture in unopened package.

Limitations
• Although this product is water resistant, the installation must be protected from any water or rain for a minimum 24 hours after installation.
• Single applications should not exceed 1⁄4" (6 mm) per application, with a total maximum thickness of 1" (25 mm).
• Use over porous wood, concrete or masonry surfaces only.
• Do not use in areas subject to hydrostatic pressure.
• Do not use as a final wear layer or in standing water.
• Do not apply when temperature is below 50°F (10°C) or above 110°F (43°C).
• Do not allow patch to dry on any unintended surfaces (remove while wet).
• If sanding is required, ensure the area is well ventilated (i.e. open all windows and doors for cross ventilation). Wear a NIOSH approved air purifying respirator with dust/mist filter to protect your lungs against inhalation of airborne dust.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

Physical Properties

<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
<td><strong>Description</strong></td>
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<tr>
<td><strong>Physical State</strong></td>
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<tr>
<td><strong>Color</strong></td>
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<tr>
<td><strong>Pot Life</strong></td>
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<tr>
<td><strong>Dry Time</strong></td>
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<tr>
<td><strong>Storage</strong></td>
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<tr>
<td><strong>Shelf Life</strong></td>
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</table>

*Dry times will vary due to humidity and temperature.

5. INSTALLATION INSTRUCTIONS

Application
If separation occurs, mix well prior to use. Apply patch to the substrate with a trowel. Press firmly into the area to be patched or leveled, smooth it, and then feather the edge. Apply up to a maximum 1⁄4" (6 mm) thickness per application. Do not overwork. Allow to dry 3-4 hours between applications. Maximum thickness is 1" (25 mm).

Open time will vary based on thickness of application, substrate, temperature and relative humidity. Product will begin to skin over within 10-15 minutes at 75°F (24°C) / 50% RH. Use of a dampened trowel will extend open time.
Curing
Dry times will vary due to humidity, temperature and application thickness. Humid conditions and low temperatures will increase dry times. Patch is dry when surface is hard and cannot be indented when pressed. NOTE: Prior to installing your floor covering, ensure that patched area is smooth and free from loose sand particles.

Clean-up
While material is still fresh, wash hands, tools and equipment with warm, soapy water.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:
Phone: 800-832-9002
Website: tecspecialty.com

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9