1. PRODUCT NAME
TEC® PermaFlex® 300 LHT Mortar (044/045)

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800.552.6225 Office
800.952.2368 Fax
tecspecialty.com

3. DESCRIPTION
TEC® PermaFlex® 300 LHT Mortar is a one-component, Portland cement based tile mortar designed to set large format ceramic and stone tile firmly in place, without lippage or shrinkage, for interior and exterior floor applications where the embedded thickness is between \( \frac{1}{2} \times \frac{1}{4} \) (2.4 mm-12 mm).

PermaFlex® 300 LHT Mortar may be used for the installation of procelain tile, ceramic tile, quarry tile, non-moisture sensitive natural stone*, cement tile, pavers and high bottom lugged tile.

* All natural stone should be tested to be sure discoloration does not occur.

Key Features and Benefits
- Polymer-modified, just add water
- Can be used for bond coat thickness of \( \frac{1}{2} \times \frac{1}{4} \) (2.4 mm-12 mm) after the tile is embedded
- Helps overcome irregularities in tile thickness
- Good workability
- Interior or exterior floor applications
- ANSI A118.4 and ISO 13007 C2
- Exceeds ANSI A118.11 when mixed with TEC® Acrylbond® AMA additive
- Contributes to LEED® project points
- VOC 0

Equipment

Packaging
50 lb. (22.68 kg) moisture-resistant bags
White: Product #7160764813
Gray: Product #7160764813

Coverage
Coverage may vary according to substrate conditions and thickness of application. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Approximate Coverage per 50 lbs. (22.68 Kkg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \frac{1}{2} \times \frac{1}{4} \times \frac{1}{4} ) (12 x 12 x 12 mm) square-notch trowel</td>
<td>45-50 sq. ft. (4.2-4.6 m²)</td>
</tr>
<tr>
<td>( \frac{1}{4} \times (19 mm) ) rounded-notch trowel</td>
<td>25-30 sq. ft. (2.3-2.8 m²)</td>
</tr>
</tbody>
</table>

Suitable Substrates
When properly prepared, acceptable substrates include:
- Properly cured and finished concrete
- Cured Portland cement mortar
- Cement backer unit (CBU)
- APA Grade Trademarked Exposure 1 Plywood [Underlayment grade or better, two layers, 1\(1/4\)” (28 mm) total minimum thickness, interior floors only]. Requires use with TEC® Acrylbond® AMA acrylic latex additive.
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheet goods provided such surfaces are single layered, well-bonded to an approved substrate and properly prepared. Requires use with TEC® Acrylbond® AMA acrylic latex additive.
- Adhesive residue (except tacky or pressure-sensitive adhesive). Requires use with TEC® Acrylbond® AMA acrylic latex additive.

Substrate Preparation
All substrates must be dry, structurally sound with maximum deflection per industry standards of \( \frac{2}{3} \) for ceramic tile installations and \( \frac{1}{2} \) for natural stone installations; and free from oil, grease, dust, paint, sealers or concrete curing compounds. All contaminants should be removed prior to installation of tile. Surface protrusions and tile glazes shall be removed by sanding, scraping or scarifying. After preparation, remove all dust by vacuuming.

Concrete floors must be fully cured (28 days) and have a fine broom finish. Sprinkle water on the substrate in various areas looking for penetration. If water droplet or beading of water is noticed then surface contaminates are present that will cause loss of adhesion and must be removed. Smooth troweled surfaces should be scarified to assure bond. Inspect surfaces that will receive the tile and the tools used to install it.

Notes:
- Vinyl asbestos tile or any substrate containing asbestos must not be sanded, scored or scarified because of the potential health hazard of breathing dust. Any substrate containing asbestos must be handled in accordance with existing EPA regulations. Contact your local EPA office.
- Expansion joints must be provided in the tile work over all construction, control and expansion joints in the backing and where backing materials change. Follow ANSI A108.01 Section 3.7 Requirements for Expansion Joints.
- Maximum variations in all substrates must not exceed \( \frac{1}{8} \) in 10 ft. (6 mm in 3 m) and \( \frac{1}{32} \) in 1 ft. (1.6 mm in 0.3 m) from the required plane for tile less than 15” (381 mm) on all sides. Maximum variations in all substrates must not exceed \( \frac{1}{16} \) in 10 ft. (3 mm in 3 m) and \( \frac{1}{8} \) in 2 ft. (1.6 mm in 0.6 m) from the required plane for tile 15” (381 mm) or greater on any one side. For non-level, interior surfaces use an approved TEC® Self Leveling Underlayment.

Storage
Store in a cool, dry area away from moisture and direct sunlight. Do not store open containers.

Shelf Life
Maximum of 1 year from date of manufacture in unopened package.

Limitations
- Not for installing green marble, other moisture-sensitive stone tile or resin-backed marble; use TEC® AccuColor® EFX® Epoxy Grout and Mortar.
- For non-green marble tile applications, use white PermaFlex® 300 LHT Mortar.
- Do not expose to freezing conditions during the first 72 hours of curing.
- Do not adjust tile after mortar takes its initial set or the bond will be permanently broken.
- Do not soak tile.
- Do not use worn trowels. It is important to have the ridges of the tile setting mortar the full depth of the trowel notches.
- Do not allow traffic on freshly installed tile for 24 hours.
- Do not allow heavy traffic until 72 hours after installation.
- Do not use over masonite, particle board, luan or plastic.
- Do not use over wood.
- Do not use to level floors.
- Certain natural stone tiles may be affected by mortar shadowing or staining. Test a small area prior to use to determine suitability.
- Do not use as a patch.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.
4. TECHNICAL DATA

Applicable Standard
Exceeds ANSI A118.4 and A118.11 specifications when mixed with TEC® Acrylbond® AMA.

<table>
<thead>
<tr>
<th>Description</th>
<th>ANSI Requirement</th>
<th>Typical Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>7 Day Shear Strength</td>
<td>&gt; 300 psi (2.1 MPa)</td>
<td>&gt; 390 psi (2.7 MPa)</td>
</tr>
<tr>
<td>Porcelain MosaicTile</td>
<td>&gt; 200 psi (1.3 MPa)</td>
<td>&gt; 330 psi (2.3 MPa)</td>
</tr>
<tr>
<td>Quarry Tile</td>
<td>&gt; 150 psi (1.0 MPa)</td>
<td>&gt; 380 psi (2.6 MPa)</td>
</tr>
</tbody>
</table>

NOTE: Test results obtained under controlled laboratory conditions at 72°F (22°C) and 50% relative humidity. Tested using 5.27 qt (5 L) water per 50 lb (22.68 kg) bag. Reasonable variations can occur due to atmospheric and job site conditions.

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Dry powder</td>
</tr>
<tr>
<td>Color</td>
<td>Available in white and gray</td>
</tr>
<tr>
<td>Pot Life</td>
<td>2 to 3 hours</td>
</tr>
<tr>
<td>Initial Cure</td>
<td>&gt; 16 to 24 hours</td>
</tr>
<tr>
<td>Final Cure</td>
<td>21 days</td>
</tr>
<tr>
<td>Storage</td>
<td>Store in cool, dry location away from moisture and direct sunlight. Do not store open containers.</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>Maximum 1 year from date of manufacture in properly stored, unopened package.</td>
</tr>
</tbody>
</table>

5. INSTALLATION INSTRUCTIONS

Mixing—With Water
For best results, maintain all tiling materials, substrates, room and adhesives at 50°-70°F (10-21°C) for 24 hours before and 48 hours after installation. Thoroughly mix 50 lbs. (22.68 kg) PermaFlex® 300 LHT Mortar with 5-6 quarts (4.7-5.7 L) clean, cool water. Add powder to liquid for ease of mixing. Mix material to a thick creamy consistency, then allow the mortar to stand for 10 minutes. Remix and apply. Avoid breathing dust and contact with eyes and skin. Avoid using high speed mixing, not to exceed 300 rpm, to prevent entraining air.

Mixing—With Latex Additive
Use of TEC® Acrylbond® AMA acrylic latex additive in place of water is required for installations over plywood and other non-cementitious substrates as detailed in Substrate Suitability and Preparation section. When mixed with TEC® Acrylbond® AMA acrylic latex additive, PermaFlex™ 300 LHT Mortar meets all ANSI A118.11 specifications for latex mortars over exterior grade plywood.

When using a mortar additive, always follow label directions for detailed mixing and substrate recommendations.

Application
Apply only to surfaces that are frost free and above 40°F (4°C) and below 100°F (38°C) within 24 hours of application and 72 hours thereafter. Installation must conform to the current specifications in ANSI A108.5 and the TCNA Handbook for Ceramic Tile Installations.

The proper trowel should result in a minimum of 80% coverage for interior or dry areas and 95% for exterior, wet areas or when placing natural stone. Use only for direct bond adhesive applications.

With pressure, apply a skim coat to the substrate with the flat edge of the trowel. Comb the mortar in one direction, with the recommended notched trowel. Apply mortar only on sections that can receive tile before skinning. If skinning occurs, scrape and discard skinned mortar. Press tile into place and slide perpendicular to the combed ridges to insure proper coverage. Final bond coat thickness must be between 9/32”-1/4” (2.4 mm-12 mm) after the tile is embedded. Tile may be adjusted up to 15 minutes after placing.

Clean-up
Clean tools, hands, and excess materials from face of tile, while mortar is still fresh, with warm soapy water.

Grouting/Curing
Grouting may be accomplished when tiles are held firmly in place, typically 16 to 24 hours after installation is completed. No traffic is permitted over the tiles prior to grouting. Cold temperatures or high humidity may extend curing time. Unglazed tiles may require sealing prior to grouting so discolorations will not occur. The use of TEC® brand grouts is highly recommended.

6. AVAILABILITY
TEC® Premium Tile and Stone Installation Products are available nationwide.

7. LIMITED WARRANTY
The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product. For Limited Warranty details visit tecspecialty.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in Section 2 of this Product Data Sheet.

8. MAINTENANCE
Not applicable

9. TECHNICAL SERVICES
Technical assistance
Information is available by calling the Technical Support Hotline. Toll Free: 800-832-9023
Fax: 630-952-1235

Technical and safety literature
To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM
Division 9