3N1™ Performance Mortar

1. PRODUCT NAME
TEC® 3N1™ Performance Mortar
(384/385)

2. MANUFACTURER
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Aurora, IL 60504-6451 U.S.A.
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3. DESCRIPTION
TEC® exclusive nanotechnology formula with microspheres and ZS-100 patented bonding technology® provides three in one functionality—latex modified, medium bed and non-sag—all in one without sacrificing performance in any installation.

* ZS-100 is covered under US patent number 5,366,550.

Key Features and Benefits
- Easiest troweling mortar—smooth, non-porous, ceramic microspheres roll over each other creating a ball bearing effect that improves workability and reduces tile setter fatigue
- Superior bonds for porcelain tile applications
- Exceeds ANSI A118.4TE, A118.11 and A118.15TE specifications
- Non-slump for heavy tile and stone floor applications
- Light Weight—30 pound bag provides same coverage as 50 pounds of traditional latex modified mortar.
- Zero VOC
- Contains recycled materials

* Gray formula contains 6% pre-consumer recycled material.

White formula contains 6% pre-consumer recycled material.

Packaging
30 lb. (13.6 kg) moisture-resistant bags
Gray Product #7010103611
White Product #7011353611

Coverage
Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

Trowel Size

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Approximate Coverage per 30 lbs. (13.6 kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot; x 1/4&quot; x 1/4&quot; (6 x 6 x 6 mm) square-notch trowel</td>
<td>80-90 sq. ft. (7.4-8.4 m²)</td>
</tr>
<tr>
<td>1/4&quot; x 3/4&quot; x 3/4&quot; (6 x 9 x 6 mm) square-notch trowel</td>
<td>55-65 sq. ft. (5.1-6 m²)</td>
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<tr>
<td>1/8&quot; x 1/8&quot; x 1/8&quot; (12 x 12 x 12 mm) square-notch trowel</td>
<td>40-50 sq. ft. (3.7-4.6 m²)</td>
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<tr>
<td>3/8&quot; (19 mm) rounded-notch trowel</td>
<td>30-40 sq. ft. (2.8-3.7 m²)</td>
</tr>
</tbody>
</table>

Suitable Substrates
When properly prepared, suitable substrates include:

- Cured concrete, cured mortar beds, brick and masonry (interior and exterior installations)
- APA Grade Trademarked Exposure 1 Plywood [Underlayment grade or better, two layers, 1 1/4" (28 mm) total minimum thickness for joists 16" (40 cm) o.c., interior floors only]
- Gypsum wallboard (dry interior wall areas only)
- Water resistant gypsum wallboard (i.e.: greenboard, interior walls only, dry to intermittent water exposure only)
- Cementitious backer units (CBU) or glass mat backerboard
- Existing ceramic tile and natural stone, provided existing flooring is well-bonded to an approved substrate.
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheet goods provided such surfaces are single layered, well-bonded to an approved substrate and properly prepared.
- Plastic laminate (interior countertops only) provided the counter is structurally sound and level.
- Adhesive laminate (interior countertops only) provides the counter is structurally sound and level.

Notes: Vinyl asbestos tile or any substrate containing asbestos must not be sanded, scored or scarified because of the potential health hazard of breathing dust. Any substrate containing asbestos must be handled in accordance with existing EPA regulations. Contact your local EPA office.

Maximum variations in all substrates must not exceed 1/4" in 10 ft. (6 mm in 3 m) and 1/16" in 1 ft. (1.6 mm in 0.3 m) from the required plane. For non-level, interior surfaces use TEC® EZ Level® Premium Self Leveling Underlayment.

Storage
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Shelf Life
Maximum of 1 year from date of manufacture in unopened package.

Limitations
- Not for installing green marble and other moisture-sensitive stone or resin-backed marble; use TEC® AccuColor® EFX® Epoxy Grout and Mortar.
- For non-green marble tile applications, use white 3N1™ Performance Mortar.
- Not for use over rubber, strip wood floors, oriented strand board, particle board, lauan plywood.
- For CDX plywood, use TEC® Super Flex™ mortar.
- Do not apply over single layer wood floors.
- Temperature of area to be tiled must remain above 50°F (10°C) for 72 hours.
- Certain natural stone tiles may be affected by mortar shadowing or staining. Test a small area prior to use to determine suitability.

Cautions
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information and guidelines for the proper use and application of the covered TEC® brand products under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.
TEC® 3N1™ Performance Mortar

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>Physical State</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Dry powder</td>
<td>Available in white and gray</td>
</tr>
<tr>
<td>Open Time</td>
<td>80-90 minutes</td>
<td></td>
</tr>
<tr>
<td>Initial Cure (at 72°F (22°C))</td>
<td>16 to 24 hours</td>
<td></td>
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<tr>
<td>Final Cure</td>
<td>21 days</td>
<td></td>
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<tr>
<td>Foot Traffic Rating (ASTM C627)</td>
<td>Residential to Extra Heavy Commercial (depending on substrate)</td>
<td></td>
</tr>
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<td>Storage</td>
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Mixing

For best results, maintain all tiling materials, substrates, room and adhesives at 50°-70°F (10-21°C) for 24 hours before and 48 hours after installation. In a clean mixing container, pour 6-6½ quarts (5.7-6.1 L) clean, cool water. Add ½ bag of 3N1™ Performance Mortar and mix until all powder is consumed. Add ¼ bag and mix until powder is consumed. Add final ¼ bag and mix to a thick creamy consistency. Avoid breathing dust and contact with eyes and skin.

Allow the mortar to stand for 10 minutes. Remix and apply. Avoid using high speed mixing, not to exceed 300 rpm, to prevent entraining air.

Application

Apply mortar using flat side of trowel to promote better substrate contact, then comb in one direction with the notched side of the trowel. Spread only an area that can be tiled while surface is still tacky (typically 20-30 minutes). Press tiles into setting bed, then push in a direction perpendicular to the notched trowel to achieve optimum coverage. Apply mortar in a heavy enough layer so that complete contact (no voids) between mortar and tile is accomplished when tile is positioned. It may be necessary to "back-butter" large tiles to achieve complete coverage and firm support. Periodically remove and check a tile to assure proper coverage. Keep a minimum of ⅝ of the joint depth between tiles for grouting. Open time and tile hand adjustability may vary with job site conditions. Stir occasionally during use to maintain the smooth, creamy consistency of the product. Do not add additional water.

Grouting/Curing

Grouting may be accomplished when tiles are held firmly in place, typically 16 to 24 hours after installation is completed. No traffic is permitted over the tiles prior to grouting. Cold temperatures or high humidity may extend curing time. Unglazed tiles may require sealing prior to grouting so discolorations will not occur. The use of TEC® brand grouts is highly recommended.

Clean-up

Clean tools, hands, and excess materials from face of tile, while mortar is still fresh, with warm soapy water.

4. TECHNICAL DATA

5. INSTALLATION INSTRUCTIONS

6. AVAILABILITY

7. LIMITED WARRANTY

8. MAINTENANCE

9. TECHNICAL SERVICES

10. FILING SYSTEM