

SAFETY DATA SHEET

REVISION DATE: 08-09-2019

SUPERSEDES: 06-21-2018

SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER**PRODUCT INFORMATION**

PRODUCT: ACCUCOLOR EFX PART B
PRODUCT DESCRIPTION: Amine hardener
INTENDED USE: Adhesive
PRODUCT IDENTIFIER: 829329PM

COMPANY INFORMATION

H.B. Fuller Construction Products Inc.
1105 S. Frontenac Street
Aurora, IL 60504
Phone: 1-800-552-6225

Medical Emergency Phone Number (24 Hours): 1-888-853-1758
Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 2: HAZARDS IDENTIFICATION**GHS Hazard Symbols:**

GHS Signal Word: Danger

GHS Classification: Skin Corrosion/Irritation Category 1A; Skin Sensitisation Category 1; Hazardous to the aquatic environment - Acute Category 2; Specific Target Organ Systemic Toxicity (STOT) - Single Exposure Category 3; Hazardous to the aquatic environment - Chronic Category 3; Acute Toxicity - Inhalation Vapour Category 4; Acute Toxicity - Dermal Category 4; Acute Toxicity - Oral Category 4

GHS Hazard Phrases: Harmful if swallowed, in contact with skin or if inhaled.; Causes severe skin burns and eye damage.; May cause an allergic skin reaction.; May cause respiratory irritation.; May cause drowsiness or dizziness.; Toxic to aquatic life.; Harmful to aquatic life with long lasting effects.

GHS Precautions:

Safety Precautions: Do not breathe dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

First Aid Measures: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before

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Storage: reuse.
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS #	PERCENT	Classification	Note
Benzyl alcohol	100-51-6	30 - 50	Acute Tox. 4; H312 Acute Tox. 4; H302 Acute Tox. 4; H332	
Modified cycloaliphatic amine	68609-08-5	10 - 30	Eye Dam. 1; H318 Skin Corr. 1B; H314 Skin Sens. 1; H317	
1,3-Cyclohexanedimethanamine	2579-20-6	10 - 30	Aquatic Chronic 3; H412 Acute Tox. 4; H312 Acute Tox. 4; H302 Skin Corr. 1A; H314	
Isophorone diamine	2855-13-2	10 - 30	Aquatic Chronic 3; H412 Acute Tox. 4; H312 Acute Tox. 4; H302 Skin Corr. 1B; H314 Skin Sens. 1; H317	
Polymeric amine		10 - 30	Asp. Tox. 1; H304 Acute Tox. 4; H312 Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335, H336	
Diamino polypropylene glycol	9046-10-0	5 - 10	Acute Tox. 3; H301 Eye Dam. 1; H318 Skin Irrit. 2; H315 STOT SE 3; H335, H336	

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

SECTION 4: FIRST AID MEASURES

IF IN EYES: Immediately flush eyes with plenty of water for at least 20 minutes retracting eyelids often. This corrosive material can cause immediate and permanent eye damage. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.

IF ON SKIN: Wash with soap and water under a drench shower. Remove contaminated clothing, launder immediately, and discard contaminated leather goods. Get medical attention immediately.

IF INHALED: Remove to fresh air. Restore breathing, if necessary. Keep warm and quiet. Call a physician.

IF SWALLOWED: Corrosive. Do not induce vomiting! Drink one glass of water followed by milk if available. Seek medical attention immediately. Do not give anything by mouth to an unconscious person. Induced vomiting may lead to aspiration of the material into the lungs potentially causing chemical pneumonitis that may be fatal.

SECTION 5: FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Material will burn in a fire.

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SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide Nitrogen containing gases
Silicon dioxide

SECTION 6: ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: Exposure to the spilled material may be severely irritating or toxic. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, and the area in which the spill occurred. Never exceed any occupational exposure limits.

METHODS FOR CLEAN-UP: Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7: HANDLING AND STORAGE

Handling: Avoid contacting and avoid breathing the material. Use only in a well ventilated area.

Storage: Store in a cool, dry place.
Consult the Technical Data Sheet for specific storage instructions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:

Chemical Name	Note	ACGIH EXPOSURE LIMITS	OSHA PEL
No data available.			

ENGINEERING CONTROL METHODS:

VENTILATION: Local exhaust ventilation or other engineering controls are normally required when handling or using this product to avoid overexposure.

EYE PROTECTION: Wear chemical splash goggles when handling this product. Additionally, wear a face shield when the possibility of splashing of liquid exists. Do not wear contact lenses. Have an eye wash station available.

SKIN PROTECTION: Prevent contact with this product. Wear chemically resistant gloves, long sleeved shirt, an apron, and other protective equipment depending on conditions of use.

GLOVES: Butyl rubber

RESPIRATORY PROTECTION: Respiratory protection will be required when ventilation or other engineering controls can not reduce the exposure to acceptable levels. NIOSH approved air purifying respirator with organic vapor

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cartridge and dust/mist filter.
Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Liquid
COLOR:	Light Amber
ODOR:	Mild Amine
ODOR THRESHOLD:	Not established
pH:	Not established
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	> 204°C (400°F) COC
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	8.05
SPECIFIC GRAVITY:	0.960
SOLUBILITY:	Not established
OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
SOLIDS (% by weight):	100.0
VOC, weight percent	Not determined

SECTION 10: STABILITY AND REACTIVITY

STABILITY:	Stable under normal conditions.
CHEMICAL INCOMPATIBILITY:	Not established
HAZARDOUS POLYMERIZATION:	Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS:	Carbon monoxide, carbon dioxide Nitrogen containing gases Silicon dioxide

SECTION 11: TOXICOLOGICAL INFORMATION

Component Toxicity / Toxicology Data:

COMPONENT NAME	LD50/LC50
Benzyl alcohol	Oral LD50 Rat 1,230 mg/kg Inhalation LC50 Rat 8.80 mg/l Dermal LD50 Rabbit 2.00 g/kg
1,3-Cyclohexanedimethanamine	Oral LD50 Rat 200 - 2,000 MG/KG (IN WATER) Dermal LD50 Rabbit 1,700.00 mg/kg
Isophorone diamine	Oral LD50 Rat 1,030 mg/kg
Diamino polypropylene glycol	Oral LD50 Rat 242 mg/kg
Tetraethylenepentamine	Oral LD50 Rat 3,990 mg/kg Dermal LD50 Rabbit 660.00 microliter/kg

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This product is a mixture. Unless noted, the information below is based on components.

Skin corrosion/irritation: Corrosive to skin tissue. Can cause chemical burns.

Serious eye damage/irritation :No irritation hazard in normal industrial use.

Respiratory/skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: No data available.

Carcinogenicity: No data available.

Reproductive toxicity: No data available.

Specific target organ toxicity-single exposure: No data available.

Respiratory irritation/Narcotic effects: No data available.

Specific target organ toxicity-repeated exposure: No data available.

Target organs potentially affected by exposure: Central nervous system Skin

Aspiration hazard: Not an aspiration hazard.

Medical Conditions Aggravated by Exposure: Skin disease including eczema and sensitization

SECTION 12: ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available for this product.
 MOBILITY: No data available.
 PERSISTENCE: No data available.
 BIOACCUMULATION: No data available.

This product has not been tested for ecological effects. Relevant information for components is listed below:

Component:	Ecotoxicity values:
Benzyl alcohol	Acute Toxicity (Fish): 96 Hr LC50 Lepomis macrochirus: 10 mg/L [static] Acute Toxicity (Daphnia): EC50 48 h water flea 23 mg/L Acute Toxicity (Algae): Not established
Isophorone diamine	Acute Toxicity (Fish): Not established Acute Toxicity (Daphnia): EC50 48 h Daphnia magna 14.6 - 21.5 mg/L [semi-static] (EPA) Acute Toxicity (Algae): EC50 72 h Desmodesmus subspicatus 37 mg/L (IUCLID)
Tetraethylenepentamine	Acute Toxicity (Fish): Not established Acute Toxicity (Daphnia): EC50 48 h Daphnia magna 24.1 mg/L (IUCLID) Acute Toxicity (Algae): EC50 72 h Pseudokirchneriella subcapitata 2.1 mg/L (IUCLID)

SECTION 13: DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

US DOT: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (ALIPHATIC AMINES), 8, III
 IATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (ALIPHATIC AMINES), 8, III
 IMDG: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (ALIPHATIC AMINES), 8, III

SAFETY DATA SHEET**SECTION 15: REGULATORY INFORMATION****INVENTORY STATUS**

- U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.
- CANADIAN CEPA DSL: The components of this product are included on the DSL or are exempt from DSL requirements.
- EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.
- AUSTRALIA AICS: This product contains a component that is not on the Australian Inventory (AICS).

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at reg.request@hbfuller.com to request an export review.

FEDERAL REPORTING**EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
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STATE REPORTING

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:

Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

Chemical Name/List	CAS	Percent
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Substances of Very High Concern (SVHC) Content:

Unless listed below, this product does not contain SVHC's at 0.1% or greater, as of the version date of this SDS.

SECTION 16: OTHER INFORMATION

SDS VERSION DATE: 08-09-2019

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

HMIS RATING: HEALTH -- 3 FLAMMABILITY -- 1 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

Prepared by: The Global Regulatory Department

Phone: 651-236-5842

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The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to H.B. Fuller Construction Products, Inc. from its suppliers, and because H.B. Fuller Construction Products, Inc. has no control over the conditions of handling and use, H.B. Fuller Construction Products, Inc. makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and H.B. Fuller Construction Products, Inc. assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Construction Products, Inc. products to comply with all applicable federal, state and local laws and regulations.