The Ultra-Premium Mortar with Muscle

Reach for Super Flex™ for unparalleled bond strength ideal for porcelain and most glass tile installations.

TEC® Super Flex™
Ultra-Premium Thin Set Mortar

Some jobs require a mortar with a lot of bonding power. Super Flex™ is a super strong, ultra premium tile mortar that’s perfect for porcelain and most glass tile. It delivers superior bond strength that’s unrivaled for virtually any tile and substrate combination. With a shear strength of 700 psi for porcelain tile, SuperFlex™ brings the muscle to your tile installation job.
Super Flex™ Ultra-Premium Thin Set Mortar

Whether for new construction or renovation, TEC® Super Flex™ Ultra-Premium Thin Set Mortar provides unparalleled bond strength for virtually any tile and substrate combination, including plywood and cementitious surfaces. Ideal for porcelain and most glass tile installations, it exceeds ANSI A118.4E, ANSI A118.11 and A118.15E shear bond specification at 700 psi for porcelain tile and 725 psi for quarry tile. For details about TEC® product or system warranties, contact your sales associate or visit tecspecialty.com.

Features and Benefits

- Flexible: absorbs $\frac{1}{16}$ inch (1.6 mm) in-plane movement
- Approved for up to 20" (50 cm) o.c. manufactured, I-beam, floor truss systems
- One part—just add water and mix

Suitable Substrates

When properly prepared, suitable substrates include:

- Cured concrete, cured mortar beds, brick and masonry (interior and exterior installations)
- APA Grade Trademarked Exposure 1 Plywood [Underlayment grade or better, two layers, 1 1/4" (28 mm) total minimum thickness for joists 16" (40 cm) o.c., interior floors only]
- Gypsum wallboard (dry interior wall areas only)
- Water resistant gypsum wallboard (i.e.: greenboard, interior walls only, dry to intermittent water exposure only)
- Cementitious backer units (CBU) or glass mat backerboard
- Existing ceramic tile and natural stone, provided existing flooring is well-bonded to an approved substrate
- Vinyl composition tile, asphalt tile, linoleum or non-cushioned vinyl sheetgoods provided such surfaces are single layered, well-bonded to an approved substrate and properly prepared
- Plastic laminate (interior countertops only) provided the counter is structurally sound and level
- Adhesive residue (except tacky or pressure-sensitive adhesive)

Coverage

Coverage will vary with condition of substrate. Required trowel size will vary with the tile size, type and substrate uniformity. Select the trowel size that will ensure 100% coverage. Figures below are presented only as guidelines.

<table>
<thead>
<tr>
<th>Trowel Size</th>
<th>Approximate Coverage per</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>50 lbs. (22.68 kg)</td>
</tr>
<tr>
<td></td>
<td>25 lbs. (11.34 kg)</td>
</tr>
<tr>
<td></td>
<td>9.75 lbs. (4.42 kg)</td>
</tr>
<tr>
<td>$\frac{3}{16}$&quot; x $\frac{3}{8}$&quot; (4.7 x 4 mm) V-notch trowel</td>
<td>—</td>
</tr>
<tr>
<td>$\frac{1}{4}$&quot; x $\frac{1}{4}$ x $\frac{1}{4}$&quot; (6 x 6 x 6 mm) square-notch trowel</td>
<td>90-100 sq. ft. (8.4-9.3 m²)</td>
</tr>
<tr>
<td>$\frac{1}{4}$&quot; x $\frac{1}{4}$ x $\frac{1}{4}$&quot; (6 x 9 x 6 mm) square-notch trowel</td>
<td>65-75 sq. ft. (6-7 m²)</td>
</tr>
</tbody>
</table>

Technical Data

Physical Properties

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Dry powder</td>
</tr>
<tr>
<td>Color</td>
<td>Available in white and gray</td>
</tr>
<tr>
<td>Pot Life</td>
<td>2 to 3 hours</td>
</tr>
<tr>
<td>Initial Cure (at 72°F (22°C))</td>
<td>16 to 24 hours</td>
</tr>
<tr>
<td>Final Cure</td>
<td>21 days</td>
</tr>
<tr>
<td>Foot Traffic Rating (ASTM C627)</td>
<td>Residential to Extra Heavy Commercial (depending on substrate)</td>
</tr>
<tr>
<td>Storage</td>
<td>Store in a cool, dry area away from direct sunlight. Do not store open containers.</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>Maximum 1 year from date of manufacture in properly stored, unopened package.</td>
</tr>
</tbody>
</table>

Packaging

50 lb. (22.68 kg) moisture-resistant bags
Gray (392) | Product #3300383111
White (393) | Product #3300383111

25 lb. (11.34 kg) moisture-resistant bags
White (393) | Product #3300393011

9.75 lb. Pure Pak* container (4.42 kg)
White (393) | Product #3300395311

*Registered trademark of Excello Corporation

Visit tecspecialty.com to learn more

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