

1. PRODUCT NAME

TEC® Premixed Vinyl Tile Grout (TA-639)



2. MANUFACTURER

H.B. Fuller Construction Products Inc.
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Aurora, IL 60504-6451 U.S.A.
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3. DESCRIPTION

TEC® Premixed Vinyl Tile Grout is a ready-to-use, premixed, sanded acrylic grout that is highly stain resistant for use with vinyl tile. TEC® Premixed Vinyl Tile Grout is formulated to be used in grout joints from 1/8 inch to 1/4 inch.

Key Features and Benefits

- Highly stain resistant, no need to seal
- Grout is mold and mildew resistant
- Durable, wear resistant
- Easy to use

Packaging

1/2 gallon plastic pail (1.89 L)

Color

Antique White	Light Pewter
Light Smoke	Pearl

Coverage

Figures shown in the chart are presented only as guidelines.

Approximate Coverage per 1/2 gallon (1.89 L)			
Vinyl Tile Size	Joint Width		
	1/8" (3 mm)	3/16" (4.5 mm)	1/4" (6 mm)
12" x 12" (300 mm x 300 mm)	300 sq. ft. (27.8 m ²)	200 sq. ft. (18.6 m ²)	150 sq. ft. (13.9 m ²)
18" x 18" (450 mm x 450 mm)	450 sq. ft. (41.8 m ²)	300 sq. ft. (27.8 m ²)	225 sq. ft. (20.9 m ²)

Storage

Store indoors in a cool, dry location. Keep away from excessive heat. Keep from freezing. If frozen, slowly bring material back to room temperature and mix per instructions.

Shelf Life

Maximum of 1 year from date of manufacture in unopened package. Product good for 6 months after opening as long as bucket is re-sealed carefully and stored in a cool, dry, interior location and used within shelf life. Covering with plastic wrap directly on top of product prior to sealing container will help preserve freshness.

Limitations

- Not for exterior use.
- Do not apply in temperatures below 50°F (10°C) or above 90°F (32°C).
- Not for use in grout joints wider than 1/4 inch (6 mm).
- Do not add water.
- Keep from freezing.
- Keep at room temperature for 24 hours prior to use.

Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

Physical Properties

TEC® Premixed Vinyl Tile Grout (TA-639)	
Description	
Physical State	Paste
Color	Available in 4 standard colors
Light Foot Traffic [at 72°F (22°C)]	24 hours
Final Cure (full stain & water resistance)	7 days
VOC/Liter of Material	15 grams
Foot Traffic Rating (ASTM C627)	Residential
Storage	Store in cool, dry location. Do not store open containers. KEEP FROM FREEZING.
Shelf Life	Maximum 1 year from date of manufacture in properly stored, unopened package.

5. INSTALLATION INSTRUCTIONS

Surface Preparation

Grout joints must be clean, dry, free of dirt and dust. Wipe down vinyl tile surface with a slightly dampened sponge before grouting.

Application

1. Grout no more than 10 sq. ft. (0.93 m²) at a time.
2. Press grout diagonally into joints holding float at a 45-degree angle. Make sure that joints are completely filled
3. Remove all excess grout off vinyl tile by holding float at a 90-degree angle and drawing diagonally across tile.
4. To clean, first soak sponge in cool clean water. Wring out completely.
5. Use the damp sponge in a light, circular motion to smooth joints and clean film from the vinyl tile. Avoid using excessive amounts of water on the grout joints.
6. Turn sponge over to a clean side and draw diagonally across vinyl tiles to remove any remaining film.
7. Wait 10 minutes, then buff vinyl tile with a soft clean cloth to remove remaining grout film.
8. There is no need to seal TEC® Premixed Vinyl Tile Grout.

NOTE: If excess water is used in the sponge during clean up, minor cracks or pinholes can develop. If the grout is over-worked, it may appear to shrink down into joint. Should this occur, simply apply a second coat to the affected areas. You must allow your initial application to cure for 24 hours prior to your second application.

Existing Grout Repairs

Completely remove existing grout from the joints. Do not damage vinyl tile. Vacuum dust from vinyl tile surface and grout joints. Follow application instructions.

Set-up Time

Light foot traffic after 24 hours. Allow 7 days to achieve final cure which includes hardness and stain resistance. ALLOW 7 DAYS BEFORE EXPOSURE TO WATER.

Clean-up

Clean tools and hands with warm soapy water while grout is still wet.

Maintenance

After 7 day cure, routine cleaning of your grout can be done by using a Neutral pH cleaner. Follow manufacturer instructions for dilution.

Do not use acids, bleaches or vinegar for cleaning.

6. AVAILABILITY

TEC® Premium Tile and Stone Installation Products are available nationwide.

To locate TEC® products in your area, please contact:

Phone: 800-832-9002

Website: tecspecialty.com

7. WARRANTY

For warranty details, see your sales associate or tecspecialty.com.

8. MAINTENANCE

Not applicable

9. TECHNICAL SERVICES**Technical assistance**

Information is available by calling the Technical Support Hotline.

Toll Free: 800-832-9023

Fax: 630-952-1235

Technical and safety literature

To acquire technical and safety literature, please visit our website at tecspecialty.com.

10. FILING SYSTEM

Division 9



tecspecialty.com



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