

## 1. PRODUCT NAME

TEC® 131 Universal Solvent-Free Seam Sealer (TA-131)



## 2. MANUFACTURER

H.B. Fuller Construction Products Inc.  
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Aurora, IL 60504-6451 U.S.A.  
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## 3. DESCRIPTION

TEC® 131 Universal Solvent-Free Seam Sealer is a latex based, non-flammable, carpet seam sealer specially formulated to prevent edge raveling and to seal the seams of most commercial and outdoor carpets including vinyl backs in direct glue down, stretch in, and double glue down installations. It is compatible with most carpet backings ActionBac®, jute, latex unitary, wovens, rubber backed, urethane (attached cushion). It is fast setting and moisture proof. Adhesive is freeze/thaw stable to 10°F (-12°C) Not for use with vinyl sheet goods.

### Key Benefits and Features

- Solvent-free, non-flammable
- Fast setting
- Moisture proof

### Packaging

8 fl. oz. bottle (236 mL)

Product #7048275411

### Coverage

Approximately 160 lineal feet/8 fl. oz. (48.7 m/236 mL).

### Storage

Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F (-12°C). Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using.

### Shelf Life

Maximum shelf life is 1 year from date of manufacture in unopened package.

### Limitations

- Not for use with vinyl sheet goods.
- Avoid contact with the nap of the carpet; clean immediately with soap and water. Dried adhesive can be removed with mineral spirits, used sparingly.

### Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

## 4. TECHNICAL DATA

### Physical Properties

TEC® 131 Universal Solvent-Free Seam Sealer (TA-131)	
<b>Description</b>	
Base	Latex
Consistency	Thin syrup
Color	White (dries clear)
Open Time	25-30 minutes
Weight per Gallon	8.7 lbs./gallon
VOC/Liter of Material	34 g/L (calculated)
Freeze/Thaw Stability	Freeze/thaw stable to 10°F (-12°C). Prolonged or repeated freeze/thaw cycles should be avoided. If frozen, slowly bring material back to room temperature and stir before using.
Storage	Store indoors only. Protect from freezing.
Shelf Life	Maximum 1 year from date of manufacture in properly stored, unopened package.

## 5. INSTALLATION INSTRUCTIONS

### Application

When using the hot melt method of seam preparation, proper application of this product should be limited to just the backing edge and base of carpet nap. After the proper amount of TEC® 131 has been put along either edge of the carpet, it must be rubbed into the edge. Be careful not to transfer adhesive onto the top of the carpet nap. Allow to completely dry prior to constructing a hot melt seam.

When using direct glue down or double bond methods of seam preparation - Apply a 1/8" (3 mm) bead with the applicator tip positioned at the carpets primary backing and the base of the carpet nap. Immediately butt to the opposite cut edge. Avoid adhesive contact with the top of the carpet nap.

### Clean-up

Soap and water, safety solvent, or mineral spirits.

## 6. AVAILABILITY

TEC® Premium Tile and Stone Installation Products are available nationwide. To locate TEC® products in your area, please contact:

Phone: 800-832-9002  
Website: tecspecially.com

## 7. WARRANTY

For warranty details, see your sales associate or tecspecially.com.

## 8. MAINTENANCE

Not applicable

## 9. TECHNICAL SERVICES

### Technical assistance

Information is available by calling the Technical Support Hotline.

Toll Free: 800-832-9023  
Fax: 630-952-1235

### Technical and safety literature

To acquire technical and safety literature, please visit our website at tecspecially.com.

## 10. FILING SYSTEM

Division 9



tecspecialty.com